

Certification in a nutshell

Structured-wall piping with profiled external and smooth internal surface (Type B)

The product is certified by a certification body accredited according to ISO CEI 17 065 by a body recognized by E.A. (European cooperation for Accreditation).

The certified characteristics are the following:

- According to Standard NF EN 13476-1 (pipes and fittings):
Dimensional characteristics (diameter, thickness, sockets),
Impact resistance,
Behaviour when submitted to heating,
Ring stiffness, Ring flexibility,
Creep ratio,
Tensile strength of seam (only for spirally-formed pipes),
Pressure tightness of joints, quality of elastomeric sealing rings,
- According to complementary specification specific to Booklet 70: Evacuation of the stress raising factor.
- According to Standard NF EN 13476-1 (fittings):
Flexibility or mechanical strength,
Tightness of sealing rings,
Tension on welded or fused joints.

The certification reference system is being developed by gathering the views of the different stakeholders:

- professionals producing the product and/or providing the service,
- consumers, users, specifiers,
- administrations, technical experts.

The certification reference system and the valid certificates (or the list of the certified products) are available to the public, free of charge and without any identification information requirement, via a website or any other means.

Whenever technically possible, the certified products are specifically marked, at least with reference to the mark.

The certified characteristics are assessed under the responsibility of the certification body, on the basis of the following checks:

	Admission	Continuous surveillance
Performance an audit of the production by a qualified technical auditor: - Supervision of controls and records of the production: raw materials, processes, end products - Supervision of the quality management provisions: metrology, packaging, storage, traceability, marking of the product, handling nonconformities and customer complaints - Supervision of tests on certified characteristics, if applicable.	Yes	Yes Frequency: 2 audits every 12 months *
Performing tests in a laboratory recognised by the certification body (independent and competent): - Sampling by the certification body on the production site and the market	Yes	Yes Frequency: every 12 months

- (*) - The frequency may be reduced to 1 audit every 12 months, providing that:
+ the previous assessment results have been very successful

This data sheet is a synthesis and aims at a quick understanding by any specifier of the scope and assessment rules for the certification.

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