

84, avenue Jean-Jaurès Champs-sur-Marne FR-77447 Marne-la-Vallée Cedex 2

Phone: + 33 (0)1 64 68 82 82 Fax: + 33 (0)1 60 05 70 37 E-mail: etics@cstb.fr Website: www.cstb.fr





European Technical Assessment

ETA-09/0123 of 19/05/2015

GENERAL PART

Technical Assessment Body issuing **European Technical Assessment:**

Centre Scientifique et Technique du Bâtiment

(CSTB)

Trade name:

CONSTRUIBOIS, KOALA,

DOMIBOIS. **MODULBOIS**

Product family: Timber frame kits

Manufacturer: **GIE GIPEN**

54 RUE NOTRE DAME DES CHAMPS

75006 PARIS

Tel: 01 44 16 93 09 Fax: 01 53 80 01 72 Internet: www.gipen.fr

Manufacturing plant(s): COBS GIPEN - ZI SUD - BP 25 chemin d'Orly -

73410 ALBENS

IDEE GIPEN - ZI- 26190 SAINT JEAN ROYANS IDEE PAVISOL GIPEN - CD 927 - 45300

PITHIVIERS LE VIEIL

SIGA GIPEN - ZI dur Rooy - BP 71 - 47302

VILLENEUVE SUR LOT

Idée GIPEN chemin de Saint Hilaire 30210

REMOULINS

KALLISTE Bois, route d'Antisanti. 20270 ALERIA

This European Technical **Assessment**

contains:

46 pages including 4 annexes which form an

integral part of the document.

This European Technical Assessment is issued in accordance with regulation (EU) No

305/2011, on the basis of:

EAD project (EOTA File Number 14-13-0032-02-04) "TIMBER FRAME KITS"

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SPECIFIC PART

1. Technical description of the product

GIPEN timber frame kits are prefabricated timber frame kits for individual houses including all structural elements for walls, suspended floor and roof structure.

Every structural element is preassembled in the factory, and then delivered as a package to be assembled on site.

Every component is described afterwards as well as the assembly principle. Material data are given in Annex 1. Cross sections are presented in annex 3.

The non-loadbearing internal walls, thermal and acoustic insulations, internal lining, vapour control layers, Windows, doors and roof covering may not be part of the kit. These can be part of the kit only if they meet requirements according to harmonized European standards or local regulations.

Internal surfaces in wet areas, floor finishes and complementary parts like substructure, internal fittings for water, heating, ventilation and other components which are necessary to form a complete house are not part of the assessment.

The buildings are designed with individual adjustments for each customer or designed exclusively for the customer. The kits are prepared in the factory for each individual building, delivered to the building site as elements and packages of materials. The extent of the kit is described in the delivery description and the material specifications and also from the construction drawings.

2. Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

The timber frame kits is intended to be used for the structure of house of maximum one storey with or without basement not included in the kit. The roof space can be occupied for living purposes.

The timber frame kits are to be used in European countries. Adjustments depending on national regulations may be necessary for certain cases and are then described in the design documentation for each individual works.

The intended use shall be evaluated in each individual case depending on the climatic boundary conditions.

The provisions made in this European Technical Assessment are based on an assumed working life of "GIPEN Timber Frame Kits", of 50 years for the building, of least 25 years for the exterior wall cladding. The indications given on the working life of the construction product cannot be interpreted as a guarantee given by the producer, but are regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

No performance has been determined regarding seismic action.

3. Performances of the product and references to the methods used for their assessment

Performances of GIPEN Timber Frame Kits, related to the basic requirements for construction works (hereinafter BWR), were determined according to chapter 2 of the EAD "TIMBER FRAME KITS".



3.1 Mechanical resistance and stability (BWR 1)

Basic	Basic Works Requirement 1 : Mechanical resistance and stability						
	Essential characteristic	Method of verification and assessment	Expression of product performance				
	On external walls: - Vertical load capacity - Horizontal load capacity - Combined vertical/horizontal load capacity - Racking load capacity		See annex 1. Design is made case by case for other type of timber frame				
Assembled	On suspend floors : - Imposed load capacity	Verification of structural capacities in general	See annex 2 for solid wood and reconstructed solid wood. Design is made case by case for other type of joists				
system	- Horizontal diaphragm shear load capacity		No performance determined				
	On roof frames: - Snow and/or wind load capacity - Concentrated imposed load capacity - Horizontal diaphragm shear load capacity		Design is made case by case				
	Strenght of mechanical joints	-Strenght of mechanically fixed joints; properties of fasteners and connectors as to their ETA or	See Annex 2				



Timber structural element such as beams, lumbers and timber based panels	Strenght of timber structural elements and wood based panels	relevant EN standards, calculation codes and design specifications -Spacings and edge distances of mechanical fasteners in mm measured and evaluated - Geometrical characteristics and tolerances on elements - For timber structural elements: Strenght class declaration according to relevant standard for Timber (EN 338), Glulam (EN 14080), LVL (EN 14374) or loadbearing capacity; Structural prefabricated wood based beams and columns (ETA) For timber based panels: Strenght class declaration according to EN13986 or 14374 for LVL	See table A4- 1
Mechanical fasteners and connectors	Load bearing capacity of mechanical fasteners and connectors	- For three-dimensional nailing plates: Load bearing capacity according to European technical assessments on the basis of ETAG 015 - For dowel-type Fasteners according to EN 14592: Load bearing capacity according to European technical assessments or to the relevant EN standard For connectors according to EN 14545: Load bearing capacity according to European technical assessments or to the relevant EN standard.	See table A4- 2

3.2 Safety in case of fire (BWR 2)

Basic Works Requirement 2 : Safety in case of fire					
	Essential characteristic	Method of verification and assessment	Expression of product performance		
Timber structural element such as beams, lumbers and timber based panels		Classification according to Euroclasses in EN 13501-1	D-s2, d0 (CWFT)		



	Classification	
three	according to	According to
dimensional	Euroclasses in EN	relevant ETA
nailing plates	13501-1	

3.3 Hygiene, health and the environment (BWR 3)

The wood based components satisfy class E1 according to EN 13986.

Based on the declaration of the manufacturer, the GIPEN Timber Frame Kits do not contain other harmful or dangerous substances as defined in the EU database.

Wood preservatives

The use of biocide(s) has/have to be declared by the applicant according EN 15228.

The biocide is approved according Commission Directive 98/8/EC (the BPR - (EU) No. 528/2012- will apply EU-wide from 1st September 2013) or reference to a national assessment has to be given.

Based on the information declared by the manufacturer the following information has to be given:

- The amount and stage of the treatment
- The chemical name(s) of the active agent(s) and
- The concentration of the active agent.

Additionally the following has to be considered: Declaration of the content of PCP.

In Germany the content of PCP does not exceed 5 ppm. In Norway the content of 0.1 % is proposed prohibited

According to EC Directive 2003/53/EC the use of PCP and its salts and esters in concentrations of 0.1 mass% or more in substances or preparations are forbidden. Nonylphenol and nonylphenolethoxylate cannot be market as a compound or a component of a preparation in conceratons of 0.1 mass% or more, inter alia, as co-formulants inanto growth protection products and biocides.

Additional A national assessment is necessary in some member states, e.g. Germany.

Poland: The content of chlorophenols including pentachlorophenol in construction products used indoors is prohibited.

Formaldehyde:

The wood based components satisfy class E1 according to EN 13986. No other substances declared by the applicant.

Note: In some MS for some products the use of EN 717-1 is mandatory"

Note: If regulatory requirement exists in the country of production and destination the product shall fulfill the requirements of class E1 according to table "Classification criteria for the class E1 and E2 for the emission of formaldehyde".

• <u>Halogenated aromatic compounds [e.g. Polybrominated diphenylether (PBDE)]</u> respectively Organophosphorous compounds:

Due to the chemical composition or the declaration of dangerous substances, the product does not contain halogenated aromatic compounds respectively organophosphorous compounds European Assessment Document 13-03.04, Edition October 2014 25 of 33

• "T+" or "T", Carcinogenic (T, R 45; T, R 49) and mutagenic (T, R 46) substances of categories 1 and 2 respectively 1A and 1B (CLP):



No toxic substances, very toxic substances and carcinogenic and mutagenic substances of categories 1 and 2 / 1A and 1B are used.

Cadmium:

The product does not contain cadmium.

Note:

The content of cadmium and cadmium compounds contained in plastics, paints, lacquers, varnishes, zinc or zinc coatings and used as a coating shall meet the respective regulations, e.g. in Norway products containing more than 0,01 cadmium or cadmium compounds are proposed prohibited.

Poland: The content of cadmium as a pigment in construction products is in Poland prohibited

• Arsenic and arsenic compounds:

The product does not contain arsenic or arsenic compounds.

Note: The content of arsenic and arsenic compounds shall meet the respective regulations. In Norway products (see list II) with more than 0.01% arsenic by weight are proposed prohibited.

• Lead and lead compounds:

Due to the chemical composition or the declaration of dangerous substances, the product does not contain lead or lead compounds.

Note: In some member states the content of lead or of lead compounds shall be is restricted, e.g. in Norway (products with more than 0.01%) are proposed prohibited.

Poland: The content of lead as a pigment in construction products is prohibited. Use of lead as an anti-corrosive agent is admissible in industrial buildings, except in the agricultural & food industry.

Organic chemicals: VVOC, SVOC, VOC

There is no risk that these substances will be set free by consideration of all possible release scenarios. European Assessment Document 13-03.04, Edition October 2014 26 of 33

Note: In Germany the assessment of VOC/SVOC for floorings is obligatory according a national assessment.

In addition to the specific clauses relating to dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the EU Construction Product Directive, these requirements need also to be complied with, when and where they apply.

3.4 Safety and accessibility in use (BWR 4)

Basic Works Requirement 4 : Safety and accessibility in use					
Essential characteristic Method of verification and assessment Expression product performance					
Assembled system	Serviceability	Stiffness against floor vibration Maximum deflection at serviceability limit state related to the load bearing capacities declared under BWR1	See Annex 3		



	Moisture content of framing members of mechanically fixed elements	- Measurement as to EN 13183- 2 for wood elements	Values between two assembled elements
Timber structural element such as beams, lumbers and timber based panels	Biological durability	Assessed to be acceptable in relation to intended use and the effect on performance related to BWR1. - Declared values as EN 350-2 class for timber components, for wood based panels EN 13986 performance class and EN 1995-1- 1 Service Class taking into account national annex (NA) Preservative treated timber components declared acc. To EN 15228 and wood based panels according EN 13986	Beams and lumber Use classe 2 or 3, see sections annex 4 Timber panels See table A4-1 Annex 1
	Moisture content of framing members of mechanically fixed elements	Measurement as to EN 13183-2.	Values
	Durability	Assessed to be acceptable in relation to intended use and the	
Mechanical fasteners and connectors	Possible conditions regarding maintenance	effect on performance related to BWR1. Type of corrosion protection (type of coating, thickness) or the steel grade in the case of stainless steel products	Service class 1

3.5 Protection against noise (BWR 5)

Not relevant for the GIPEN Timber Frame Kits.

3.6 Energy economy and heat retention (BWR 6)

Not relevant for the GIPEN Timber Frame Kits.

3.7 Sustainable use of natural resources (BWR 7)

No performance was determined for the GIPEN Timber Frame Kits.

3.8 General aspects relating to the performances of the construction product

Not relevant for the GIPEN Timber Frame Kits.

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

4.1 Attestation of conformity system



According to Decision 1999/455/EC, as amended, the systems of AVCP given in the following table apply:

Table 1 - System(s) of attestation of conformity applicable to timber frame kits

Product	Intended use	Attestation of conformity system(s)
GIPEN Timber Frame Kits	Structure of house of maximum one storey	1

The system(s) of attestation of conformity referred to above is (are) defined as follows:

System 1: Certification of the conformity of the product by a notified certification body on the basis of:

- (a) Tasks for the manufacturer:
 - (1) Factory production control;
 - (2) Further testing of samples taken at the factory by the manufacturer in accordance with a prescribed test plan;
- (b) Tasks for the notified body:
 - (3) Initial type-testing of the product;
 - (4) Initial inspection of factory and of factory production control;
 - (5) Continuous surveillance, assessment and assessment of factory production control;

4.2 Responsibilities

4.2.1 Tasks of the manufacturer

The actions to be undertaken by the manufacturer of the Timber Frame Kits in the procedure of attestation of conformity are laid down in Table 2.

Table 2 – Control plan for the manufacturer



		ı			1
No	Subject/type of control (product, raw/constituent material, component - indicating characteristic concerned)	Test or control method	Criteria, if any	Minimum number of samples	Minimum frequency of control
(1)	(2)	(3)	(4)	(5)	(6)
	Factory prod	duction cont	rol (FPC)		
1	Type and material characteristic of each component: - Framing members - Panels and boards - Mechanical fasteners and connectors	check	See EAD §1.5.1.1		daily: production ≤ 10 elements per element type: once per element type per production day production > 10 elements: every tenth element per element type
2	Dimensional characteristic of components and openings - dimensions of components - cross-sectional structure - spacing of framing members - dimensional tolerances of elements	Measure and drawings			daily: production ≤ 10 elements per element type: three framing members with at least three measurements on each member (once per element type and production day) production > 10 elements: three framing members with at least three measurements on each member (every tenth element per element type) weekly: one batch per production ≤ 10 elements with at least three measurements on each member (every tenth element per element type)
3	Mechanical resistance of assembled system - checking compliance of structural design specifications and elements - Type and size of fastener and connectors - Edge distance and spacing of fasteners	see EAD § 1.5.1 1.3.5 et 1.5.1.1.3	see EAD § 1.5.1 1.3.5 e 1.5.1.1.3	t	once per element type per production day



			T :		T
No	Subject/type of control (product, raw/constituent material, component - indicating characteristic concerned)	Test or control method	Criteria, if any	Minimum number of samples	Minimum frequency of control
(1)	(2)	(3)	(4)	(5)	(6)
5	Durability of individual components and of bonding strength:	(-)	, , ,	(-)	(-)
	- Corrosion protection and resistance of metal parts	check	See EAD §1.5.2.3		daily: production ≤ 10 elements per element type: once per element type per production day production > 10 elements: every tenth element per element type
	Moisture content of framing members of mechanically fixed elements	measure	See EAD §Erreur! Source du renvoi introuvab e. et § Erreur! Source du renvoi introuvab e.	1	daily: production ≤ 10 elements per element type: three framing members with at least three measurements on each member (once per element type and production day) production > 10 elements: three framing members with at least three measurements on each member (every tenth element per element type)
	- Durability of structural timber, glued laminated timber LVL and wood based panels against biological organisms with or without treatment	check compliance for each delivery	See EAD §Erreur! Source du renvoi introuvab e.	1	Each delivery of framing member and/or panel material where relevant
6	Documentation drawings and other documents of the elements being produced	check compliance of elements and documents			Weekly one batch per production line

4.2.2 Tasks of notified bodies

4.2.2.1 Initial type-testing of the product

For initial type testing the results of the tests performed as part of the assessment for the European Technical assessment shall be used unless there are changes in the production line



or plant. In such cases the necessary initial type testing has to be agreed between the Centre Scientifique et Technique du Bâtiment and the notified body involved.

4.2.2.2 Initial inspection of factory and of factory production control

The notified body shall ascertain that, in accordance with the prescribed control plan, the factory, in particular the staff and equipment, and the factory production control are suitable to ensure continuous and orderly manufacturing of the GIPEN Timber Frame Kits according to the provisions mentioned in the EAD as well as in the present ETA.

4.2.2.3 Continuous surveillance

The notified body shall visit the factory at least twice a year for regular inspection. It has to be verified that the factory production control and the specified manufacturing process are performed and maintained according to the manufacturer's quality manual, including test of samples according to the prescribed test plan.

The results of product certification and continuous surveillance shall be made available on demand by the certification body or inspection body, respectively, to the Centre Scientifique et Technique du Bâtiment. In cases where the provisions of the European Technical Assessment and the prescribed test plan are no longer fulfilled the conformity certificate shall be withdrawn.

4.3 CE-Marking

The CE marking shall be affixed on each packaging. The CE-marking shall be accompanied by the following information:

- identification number of the certification body;
- name or identifying mark of the producer and manufacturing plant;
- the last two digits of the year in which the CE-marking was affixed;
- number of the EC certificate of conformity;
- number of the European Technical Assessment;
- name and size of the product;
- number of the EAD (EOTA File Number 14-13-0032-02-04).

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at the CSTB.

The control plan is given in Annex A. As the control plan contains confidential information, Annex A is not included in the published parts of this ETA.

Issued in Marne-la-Vallée on 19/05/2015 by

C. Baloche, Technical Director of the CSTB



Table A4-1 – Identification of the components

Product	Identificatio n	Dimensions	Standard	Other Characteristic s	Structure element
Solid wood		36 x 95 – 45 x 120 mm minimum	EN 338	_	Wall
Solid wood or reconstructed solid wood	Timbers C18 or C24	Thickness 36 to 90 mm Height 170 to 290 mm	EN 338 GT24 according to NF B52-010	_	Floor/Roof
I-joist	-	Determined case by case	ETAG 011	-	Floor/Roof
Laminated Veneer Lumber LVL	KERTO	Determined case by case EN 14 374 _		_	Floor/Roof
Glued laminated timber	-	Determined case by case EN 386		_	Floor/Roof
OSB	OSB 3	9 mm minimum	EN 300	E1	Wall
002	0020	≥18 mm	EN 12369-1		Floor
Plywood	EN 636 / 3	8 mm minimum	EN 636 EN 12369-2	E1	Wall
Particle board	P5	10 mm minimum	EN 312	E1	Wall
. a. noio board	. •	≥22 mm	EN 12369-1	_ :	Floor
Cement bonded particleboard	-	12 mm minimum	EN 634-2	E1	Wall
	Nails	\varnothing = 2,5 mm I = 50 or 60 mm	_	_	_
Fixing devices	Staples Orientation 30°	2,3 x 12 x 45 mm	-	_	_

Material data	ANNEX 1
	of European Technical Assessment ETA-09/0123



Load capacities per wall element: standard size $H \times L = 2600 \times 1250 \text{ mm}$.

For smaller wall element presenting the same structure, the same load capacities can be used. For larger elements, design ahs to be performed case by case.

Following performance are given in the table below:

- Vertical load capacity F_{Vert, Rk} on the edge of the wall and in the middle of the wall.
- Horizontal Load capacity q_{r,k}.
- Racking load capacity F_{hor,Rk} for 1 m panel width, and for one panel width.

Wood based panels (minimum thickness)	Solid wood (minimal dimensions)		External stile	Internal stile $F_{r,k}(kN)$	$q_{r,k}\left(kN/m^2\right)$	Racking resistance $F_{hor,rk}$	
			$F_{vert,rk}$ (kN)			For 1 meter racking panel (kN/m)	For 0,625 meter racking panel (kN/panel)
		Staple 2,3*45	20,5	24,2	2	15,1	9,4
	36*95	Point 2,5*50	20,5	24,2	2	9,6	6
OSB 9 mm/ Particle		Point 2,5*60	20,5	24,2	2	10,2	6,4
board 10 mm		Stable 2,3*45	31,9	37,8	4	15,1	9,4
	45*120	Point 2,5*50	31,9	37,8	4	9,6	6
		Point 2,5*60	31,9	37,8	4	10,2	6,4
	36*95	Staple 2,3*45	20,5	24,2	2	16,6	10,4
		Point 2,5*50	20,5	24,2	2	8,0	5,0
Plywood		Point 2,5*60	20,5	24,2	2	8,5	5,3
8 mm	45*120	Staple 2,3*45	31,9	37,8	4	16,6	10,4
		Point 2,5*50	31,9	37,8	4	8,0	5,0
		Point 2,5*60	31,9	37,8	4	8,5	5,3
		Staple 2,3*45	20,5	24,2	2	22,6	14,1
Cement-	36*95	Point 2,5*50	20,5	24,2	2	13,4	8,4
bonded particle-board		Point 2,5*60	20,5	24,2	2	14,0	8,7
		Staple 2,3*45	31,9	37,8	4	22,6	14,1
12 mm	45*120	Point 2,5*50	31,9	37,8	4	13,4	8,4
		Point 2,5*60	31,9	37,8	4	14,0	8,7

Mechanical resistance - Walls	ANNEX 2
	of European Technical Assessment ETA-09/0123



Combined vertical and horizontal load.

Wind Load	Vertical Lo $F_{ u e}$	ad capacity
Wind Load $q_{r,k}\left(\!\!\!\! kN/m^2 ight)$	For a timber minimal section 36 x 95 mm	For a timber minimal section 45 x 120 mm
0	24,2*	31,7 *
0,1	24,2*	31,7 *
0,2	24,2*	31,7 *
0,3	24,2*	31,7 *
0,4	24,2*	31,7 *
0,5	24,2*	31,7 *
0,6	24,2*	31,7 *
0,7	24,2*	31,7 *
0,8	24,2*	31,7 *
0,9	24,2*	31,7 *
1	24,2*	31,7 *
1,1	24,2*	31,7 *
1,2	24,2*	31,7 *
1,3	24,2*	31,7 *
1,4	24,2*	31,7 *
1,5	24,2*	31,7 *
1,6	24,2*	31,7 *
1,7	23,8	31,7 *
1,8	19,5	30,7
1,9	13,8	21,7
2	0,0	0,0
(*) the value is limited by co	ompression of the bottom hor	izontal timber

Mechanical resistance - Walls	ANNEX 2
	of European Technical Assessment ETA 09/0123



For the calculation, the span of the joists is limited to 5 m for solid wood.

• Four different loads systems have been considered:

Case 1: light floor without partition wall, $gk_1 = 0.5 \, kN \, / \, m^2$

Case 2: light floor with partition wall, $\, gk_{\,2} = \, 1,\!00 \, \, kN \, / \, m^2 \,$

Case 3: heavy floor, with partition wall, $\,gk_{\,3}\,=\!1,\!5\,\,kN\,/\,m^2$

Case 4: really heavy floor with partition wall, $\,gk_{_4} = 2,\!00\,\,kN/m^2$

Table A3 – 1 gives the calculated configurations.

Tables A3 – 2 and A3 – 3 give the spans of the joists, the spans of the lath and the distance between joists and laths if any.

The calculation is performed for every case presented here above. Only the minimum value at SLS and at ULS is given. Hypotheses are given below.

Eléments de planchers - Hypothèses de calculs

Données de calculs	Zirala kula kula kula kula kula kula kula k	
Catégorie de l'ouvrage		A (résidentielles)
Classe de service		2
Coefficient Y2		$\Psi 2 = 0.30$
Coefficient bois massif :	modification classe de service	Kdef = 0.80
2 Baltana - Santana Per	charge permanente	KmodG = 0.60
	moyen terme	KmodQ = 0.80
Coefficient panneau EN 300/OSB3 et 4:	modification classe de service	Kdef = 2.25
	charge permanente	KmodG = 0.30
	moyen terme	KmodQ = 0.55
Coefficient panneau particules EN 312/P	5 modification classe de service	Kdef = 3.00
	charge permanente	KmodG = 0.20
	moyen terme	KmodQ = 0.45
Coefficient contreplaqué EN 636/2:	modification classe de service	Kdef = 1.00
V	charge permanente	KmodG = 0.60
	moyen terme	KmodQ = 0.80
Moments résultants ELU		$MELU = 1.35 \times Mg + 1.5 \times Mg$
Moments résultants ELS	in market in the property of the	MELS = Mg + Mg
Coefficient partiel matériaux bois		ym = 1.3
Déformation instantanée		u1inst = 300
Déformation finale		u1fin = 250

Charges permanentes		
Cas 1 : Charges de planchers légers sans cloison	gk1 =	0.50 kN/m ²
Cas 2 : Charges de planchers légers avec cloison	gk2 =	1.00 kN/m ²
Cas 3 : Charges de planchers lourds avec cloison (chape sèche)	gk3 =	1.50 kN/m ²
Cas 4 : Charges de planchers très lourds avec cloison (chape maconnée	gk4 =	2.00 kN/m²

Charges d'exploitation		
Charges répartie	qk =	1.50 kN/m ²
Charge ponctuelle	Qk =	2.00 kN

Load capacity – Suspended floor	ANNEX 3
	of European Technical Assessment



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Table A3 – 1 : Studies configurations

Function	Constitution	Minimal Thickness (mm)	Minimal Height (mm)	Mechanical class
Lath		36	70	C24
24		36	95	C24
		36	145	C24
		36	195	C24
		36	220	C24
		36	240	C24
		45	170	C24
		45	195	C24
		45	220	C24
	Solid wood	45	240	C24
		70	170	C18
		70	195	C18
Joist		70	220	C18
00.01		70	240	C18
		90	170	C18
		90	195	C18
		90	220	C18
		90	240	C18
		90	290	C18
		70	170	C24
		70	195	C24
	Reconstructed solid wood	70	220	C24
		70	240	C24
		90	170	C24



		90	195	C24
		90	220	C24
		90	240	C24
		90	290	C24
	Particleboard	22		EN 312/P5
		25		EN 312/P5
Screed		18		EN 300/OSB 3
	OSB panels	22		EN 300/OSB 3
		25		EN 300/OSB 3

Load capacity – Suspended floor	ANNEX 3
	of European Technical Assessment ETA-09/0123



Table A3 – 2 – Joists' spans

Load system:	CA	CASE 1			CASE 2			SE 2		CASE 3			
Long term loads:	gk	= 0.5 k	N/m²	gk	gk = 1.0 kN/m²			gk = 1.5 kN/m²			gk = 2.0 kN/m²		
Uniform short term loads:	qk	= 1.5 k	N/m²	qk	qk = 1.5 kN/m²			qk = 1.5 kN/m²			qk = 1.5 kN/m²		
Localised short term loads:	Qk	= 2.00	kN	Qk	Qk = 2.00 kN			Qk = 2.00 kN			2.00 k	N	
Total deflexion:	u2	= 400		u2	= 400		u2 =	400		u2 =	500		
Distance between joists (mm):	400	400 500 600			500	600	400	500	600	400 500		600	
Minimal Sections (mm)					J	oists' s	pans (m)					
Solid wood joists C24													
36 x 145	2.95	2.78	2.64	2.76	2.57	2.41	2.57	2.38	2.24	2.38	2.13	1.95	
36 x 195	3.97	3.74	3.55	3.72*	3.45	3.24	3.45*	3.21*	2.93	3.11	2.78	2.54	
36 x 220	4.48	4.22	4.01	4.19*	3.89*	3.62	3.90*	3.58*	3.27	3.47*	3.10*	2.83	
36 x 240	4.89	4.60*	4.37	4.57*	4.25*	3.91*	4.25*	3.88*	3.54	3.75*	3.36*	3.06	
45 x 170	3.73	3.51	3.33	3.49	3.24	3.05	3.24*	3.01	2.83	3.05*	2.75*	2.51	
45 x 195	4.28	4.03	3.82	4.00*	3.72*	3.50	3.72*	3.45*	3.25*	3.48*	3.11*	2.84	
45 x 220	4.83	4.54*	4.31	4.52*	4.19*	3.95*	4.20*	3.90*	3.66*	3.88*	3.47*	3.17	
45 x 240	5,27	4.95*	4.71*	4.93*	4.57*	4.30*	4.58*	4.25*	3.96*	4.20*	3.75*	3.43	
Massive wood joists C18													
70 x 170	4.04	3.80	3.61	3.78*	3.51	3.30	3.52*	3.26*	3.07	3.31*	2.97*	2.71	
70 x 195	4.64	4.36	4.14	4.34*	4.03*	3.79*	4.03*	3.74*	3.52*	3.76*	3.36*	3.07	
70 x 220	5.23	4.92*	4.68*	4.90*	4.54*	4.28*	4.55*	4.22*	3.95*	4.19*	3.75*	3.42	
70 x 240	5.71	5.37*	5.10*	5.34*	4.96*	4.67*	4.96*	4.61*	4.27*	4.53*	4.05*	3.70	
90 x 170	4.40	4.14	3.93	4.11*	3.82*	3.59*	3.82*	3.55*	3.34*	3.60*	3.34*	3.08	
90 x 195	5.04	4.74*	4.51*	4.72*	4.38*	4.12*	4.38*	4.07*	3.83*	4.13*	3.81*	3.48	
90 x 220	5.69	5.35*	5.08*	5.32*	4.94*	4.65*	4.95*	4.59*	4.32*	4.66*	4.25*	3.88	
90 x 240	6.20	5.84*	5.55*	5.81*	5.39*	5.07*	5.40*	5.01*	4.71*	5.08*	4.60*	4.20	
90 x 290	7.50	7.06*	6.70*	7.02*	6.51*	6.13*	6.52*	6.05*	5.70*	6.09*	5.45*	4.97	
Massive wood joists or reconstructed massive wood C24													
70 x 170	4.32	4.07	3.86	4.04*	3.75*	3.53	3.76*	3.49*	3.28*	3.54*	3.29*	3.09	



70 x 195	4.96*	4.66*	4.43*	4.64*	4.31*	4.05*	4.31*	4.00*	3.77*	4.06*	3.77*	3.54*
70 x 220	5.59*	5.26*	5.00*	5.23*	4.86*	4.57*	4.86*	4.52*	4.25*	4.58*	4.25*	3.95*
70 x 240	6.10*	5.74*	5.45*	5.71*	5.30*	4.99*	5.31*	4.93*	4.64*	5.00*	4.64*	4.27*
90 x 170	4.70	4.42	4.20	4.40*	4.08*	3.84*	4.09*	3.79*	3.57*	3.85*	3.57*	3.36*
90 x 195	5.39*	5.07*	4.82*	5.04*	4.68*	4.41*	4.69*	4.35*	4.10*	4.41*	4.10*	3.86*
90 x 220	6.08*	5.72*	5.44*	5.69*	5.28*	4.97*	5.29*	4.91*	4.62*	4.98*	4.62*	4.35*
90 x 240	6.63*	6.24*	5.93*	6.21*	5.76*	5.42*	5.77*	5.36*	5.04*	5.43*	5.04*	4.75*
90 x 290	8.02*	7.54*	7.17*	7.50*	6.96*	6.55*	6.97*	6.47*	6.09*	6.57*	6.09*	5.74*
					· .							

^(*) Specific investigation is necessary to determine the frequency regarding the EC5 criteria f<8Hz.

Load capacity – Suspended floor

ANNEX 3

of European Technical Assessment ETA-09/0123





Table A3 – 3 : Span and distance between lathes' screed

Load system :	CASE 1	CASE 2	CASE 3	CASE 4
Long term loads:	$gk = 0.5 \text{ kN/m}^2$	gk = 1.0 kN/m ²	gk = 1.5 kN/m ²	gk = 2.0 kN/m ²
Uniform short term loads:	qk = 1.5 kN/m²	qk = 1.5 kN/m²	qk = 1.5 kN/m²	qk = 1.5 kN/m ²
Localised short term loads	Qk = 2.00 kN	Qk = 2.00 kN	Qk = 2.00 kN	Qk = 2.00 kN
Total deflexion:	u2 = 400	u2 = 400	u2 = 400	u2 = 500
Lathes' span (mm):				
Solid wood lathes		Distance between lathes (mm)		
36 x 70 mm² C24 400	4 608	3 584	2 932	2 481
500	4 608	3 584	2 932	2 481
600	4 608	3 584	2 932	2 481
36 x 95 mm ² C24				
400	6 254	4 864	3 980	3 367
500	3 618	2 728	2 190	1 829
600	2 094	1 579	1 267	1 058
Thickness of panels (mm) OSB Panels EN 300/0SB 3		Spans of panels (mm)		
18	400	330	250	250
22	700	550	450	450
25	700	670	650	650
OSB Panels EN 300/0SB 4				
18	550	430	350	350
22	750	680	650	650
25	750	700	650	650
Particleboard EN 312/P5				
22	500	400	300	300
25	600	500	400	400

Load capacity – Suspended floor	ANNEX 3
	of European Technical Assessment ETA-09/0123



Translation tools

FRENCH	ENGLISH
Toiture	Roof structure
Chevron	Common rafter
Panne	Purlin
Bois massif	Solid timber
Murs à ossature bois	Timber frame walls
Plancher	Floor
Mur	Wall
Combles	Roof
Bois lamellé-collé	Glue-laminated wood
Chevron autoporteur	Self-weight rafter
Fixation	Fasteners
Montant	Stile
Contreventement	Racking wall
Film pare-vapeur	Vapour barrier
Film pare-pluie	Water membrane

Drawings	ANNEX 4
	of European Technical Assessment ETA-09/0123



Walls

Reference	Object	Title
M1		Elevation with frame
M2		Cross section
М3	External wall	Link with screed
M4	External wall	Link with external wall
M5		Link with internal wall
М6		Junction with windows

Drawings	ANNEX 4A
ANNEX 4A – Walls	of European Technical Assessment

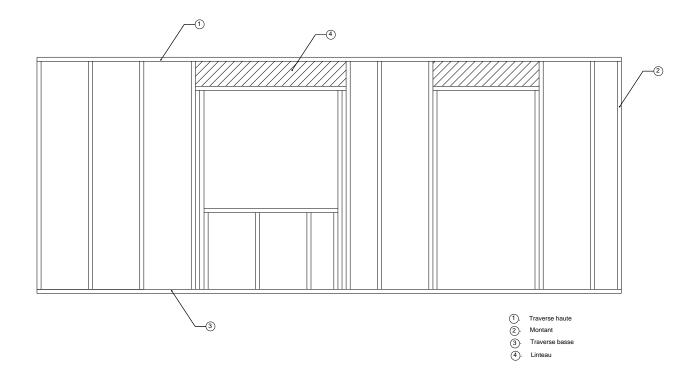


ETA-09/0123



Murs extérieurs

Elévation de principe de l'ossature



Murs extérieurs

COUPE HORIZONTALE SUR MUR A OSSATURE 36 mm 9412

COUPE HORIZONTALE SUR MUR A OSSATURE 45 ou 60 mm

coupe de principe

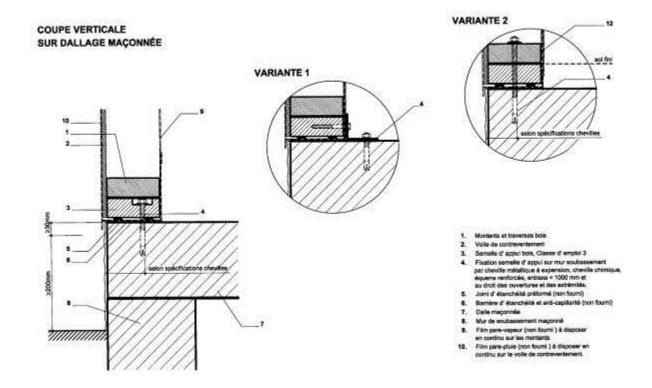
- Valle de controventament, disposé coté intérieur ou coté extérieur: CSB EN 300/CSB3 3 mm particules EN 310/PS 10 mm contrapliaqués EN 639/3 8 mm particules lées au ciment EN 634 12 mm Classe d'emptré 2 Fourion du voté de contreventement sur les monistres et traverses par pointes ou grafe entrace 150 mm en périphérie du pannesu et 200 mm en la délements intermédiaires . Montants et traverses en : Bois massif (BM) Bois mossif (BM) Lamibois (LVL) Entrave 400 à 625 mm, classe d'emptol 2.

COUPE VERTICALE



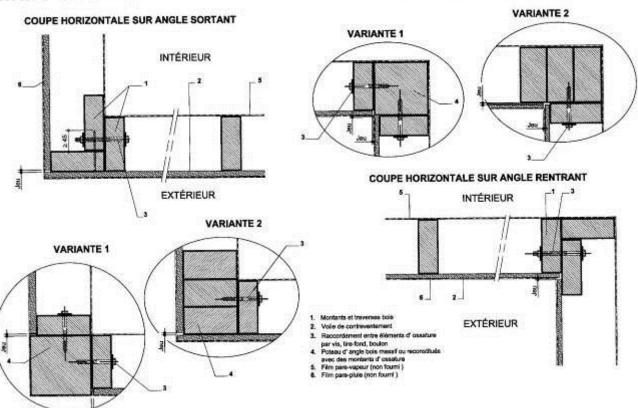
Murs extérieurs

liaison avec plancher bas maçonné



Murs extérieurs

liaison avec mur extérieur bois

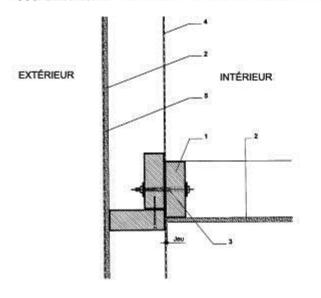


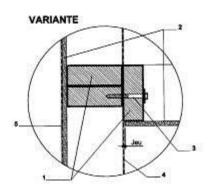


Murs extérieurs

liaison avec mur intérieur bois

COUPE HORIZONTALE SUR MUR EXTERIEUR ET MUR INTERIEUR



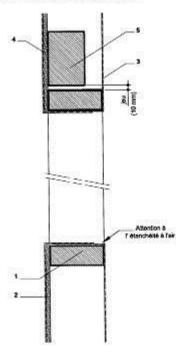


- Montants et traverses bois
 Voile de contreventement
- 3. Raccordement entre éléments de structure d'ossature par boulon, tie-fond, vis.
 4. Film pare-vapeur (non fourni)
 5. Film pare-pluie (non fourni)

Murs extérieurs

intégration des menuiseries

COUPE VERTICALE SUR OUVERTURE POUR BAIE



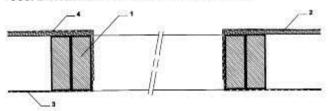
- Wolfe de contiventationent.

 Film persi-vapour (non fourni) : mise en ceuvre en fonction de la pose de la monuisorie.

 Film persi-pole (non fourni)

n para-pute (non norm) beau de menulaierie en Bois massif reconstitué (BMR) Lamibols (J.V.) Bois temelika colida (BLC) Poutrelle acier

COUPE HORIZONTALE SUR OUVERTURE POUR BAIE





Floors

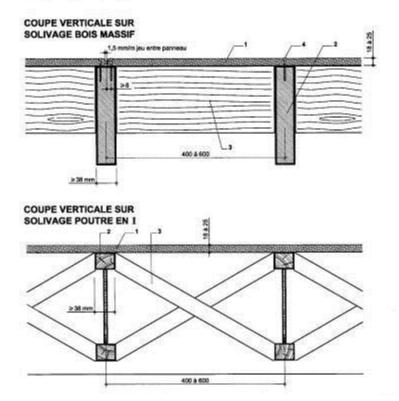
Reference	Object	Title
P7	Floor	Cross section with hidden joists
P8	Floor	Cross section with joints
P9	Floor	Link with external wall for unit frame
P10	Floor	Link with external wall for continuous frame
P11	Floor	Link with internal wall
P12	Floor	Cross section of the first floor with the substructure

Drawings	ANNEX 4B
ANNEX 4B – Floors	of European Technical Assessment ETA-09/0123

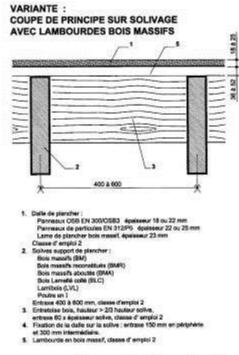




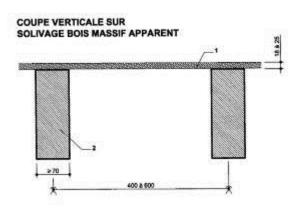
Planchers



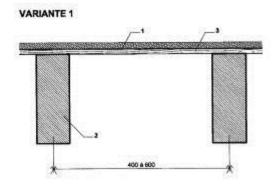
coupe de principe sur solivage non apparent



Planchers



coupe de principe sur solivage apparent



- 1. Daile de plancher:
 Parmeaux OSB EN 300/OSB3 depisseur 18 ou 22 mm
 Parmeaux de particules EN 312/PG épaisseur 22 ou 25 mm
 Lans de plancher tois massif, épaisseur 22 mm
 Classe d'amploi 2

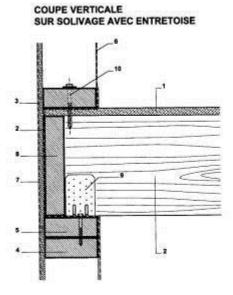
 2. Solves support de plancher :
 Bois massife (BM)
 Bois massife reconstitués (BMR)
 Bois massife aboutés (BMA)
 Bois Lamelt collé (BMC)
 Entrace 400 à 600 mm, classe d'emploi 2

 3. Lamelto bois massif, classe d'emploi 2

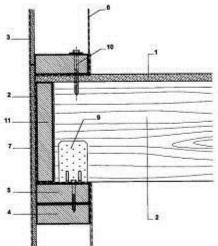


Planchers

liaison avec mur extérieur bois pour ossature plateforme



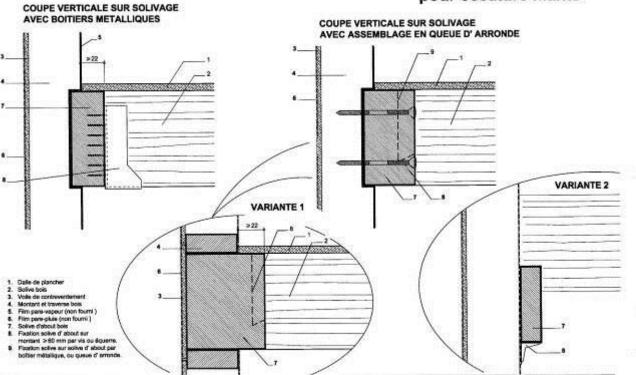
COUPE VERTICALE SUR SOLIVAGE AVEC CEINTURE FILANTE



- 1. Daile de plancher
 2. Solive bols
 3. Volle de contreventement
 4. Montant et trevense bols
 5. Lisse de chahinge bols
 6. Film pore-verpeur (non fourni)
 7. Film pere-publie (non fourni)
 8. Entretoise bols
 9. Fination solive sur chahinge ossature per departementalique renfoncte
 10. Floation traverse basse ossature sur solive par vis, terrefonds, boulons, entresos au droit des solives.
 11. Ossature filante.

Planchers

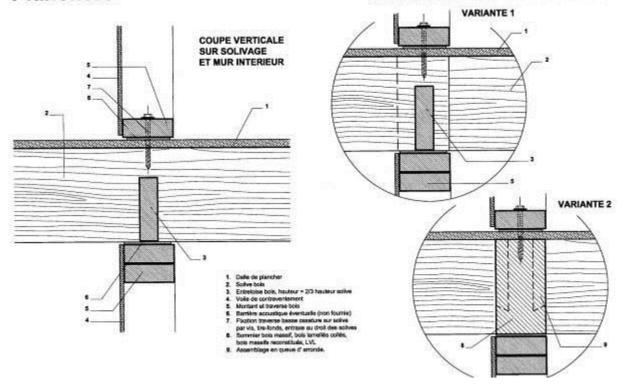
liaison avec mur extérieur bois pour ossature filante

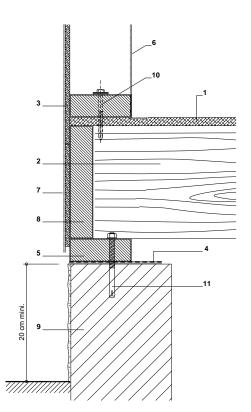




Planchers

liaison avec mur intérieur bois





- Dalle de plancher
 Solive bois (massif, poutre en I ...)
 Voile de contreventement
 Barrière contre les remontées capillaires
 Lisse d' assise bois
 Film pare-vapeur (non fourni)
 Film pare-vapeur (non fourni)
 Entretoise bois ou solive de rive
 Mur de soubassement maçonné
 Fixation traverse basse ossature sur solive par vis, tire-fonds, boulons, entraxe au droit des sollves.
 Fixation lisse d' assise bois sur mur de soubassement par chevilles.



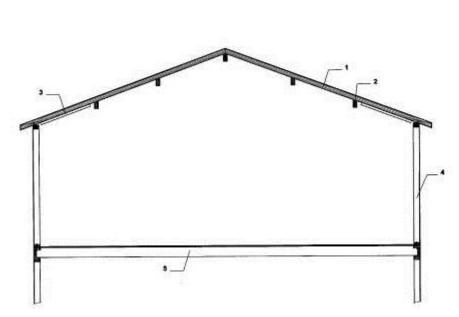
Roof

Reference	Object	Title
T12		Carpentry with rafters and purlins
T13		Traditional carpentry for unheated attic
T14		Traditional carpentry for habitable attic
T15	Elevation	Carpentry with self-supporting rafters
T16		Industrial carpentry for unheated attic
T17		Industrial carpentry for habitable attic and tie beam
T18		Industrial carpentry for habitable attic and wood floor
T19		Industrial carpentry for habitable attic with high tie beam
T20		Rafter/purlin
T21		Rafter with external wall
T22		Purlin with external wall
T23		Roof scale with external wall
T24		Industrial roof with external wall
T25	Junction	Industrial roof with external wall
T26		Industrial roof with suitable for conversation roof on wood floor
T27		Industrial roof with external wall
T28		Self-supporting rafter with external wall
T29		self-supporting rafter with external wall
T30		self-supporting rafter with ridge purling
T31		self-supporting rafter with ridge purling

Plans et coupes de détail	ANNEX 4C
ANNEX 4C – Roof	of European Technical Assessment ETA-09/0123



élévation sur charpente en pannes / chevrons

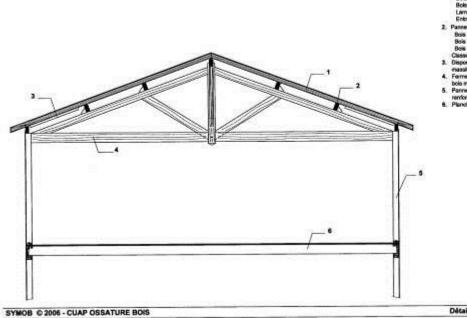


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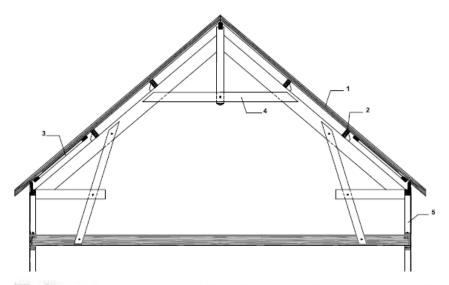
élévation sur charpente traditionnelle à comble perdu



Détails de système construtif - T13



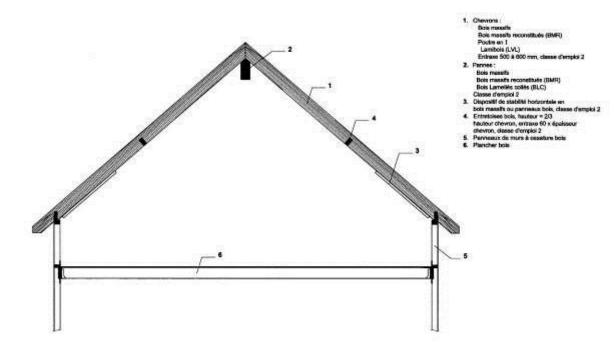
Elévation sur charpente traditionnelle à comble habitable



- Chevrons en bols massis ou bols massifs reconstitués de classe C24, ou LVL, épalsseur 36 ou 45 mm, hauteur 9 à 145 mm, entrace 500 ou 600 mm,
- Pannes en bols mass l'a classe C18, ou en bols massifs reconstitués classe C24 épalsseur 70 ou 90 mm, hauteur 170 à
- Stabilité horizontale des panneaux de murs de façade, bols massils, classe d'arroloi 2
- classe C18, classe d'emploi 2 5, Panneaux de murs à casature bots

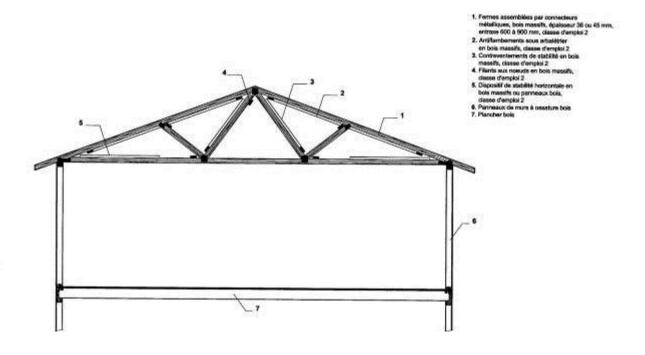
Toitures

élévation sur charpente en chevrons autoporteurs



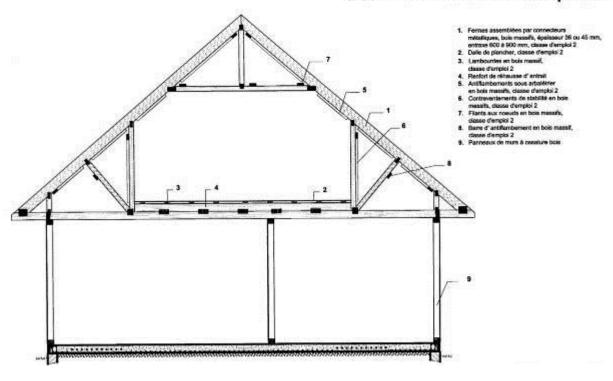


élévation sur ferme industrielle à comble perdu

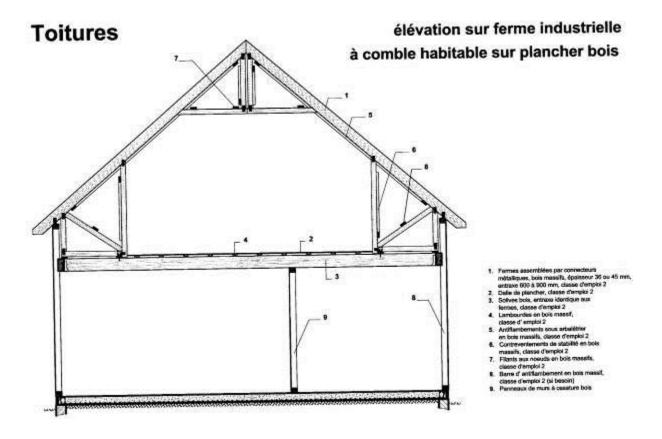


Toitures

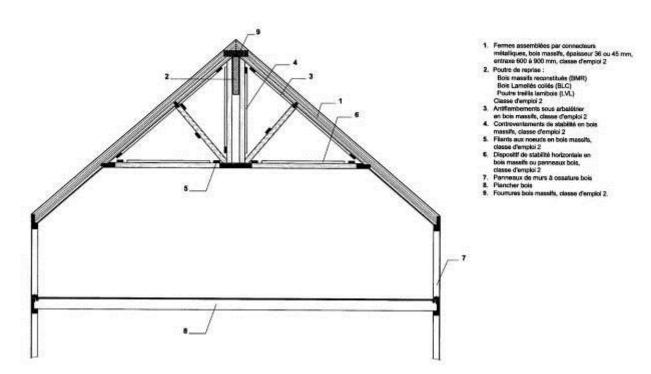
élévation sur ferme industrielle à comble habitable et entrait porteur







élévation sur ferme industrielle à comble habitable à réhausse d'entrait (trusstie)

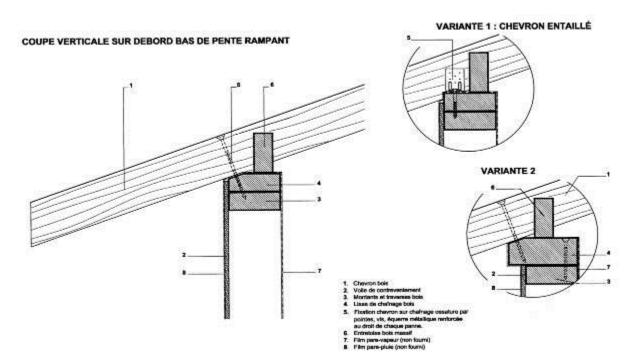




TOITURES COUPE VERTICALE SUR PANNE D'APLOMB COUPE VERTICALE SUR PANNE DÉVERSÉE VARIANTE 1 1. Chemis bela mased 2. Practico deven sur partie par pointe, propriete, propriete

Toitures

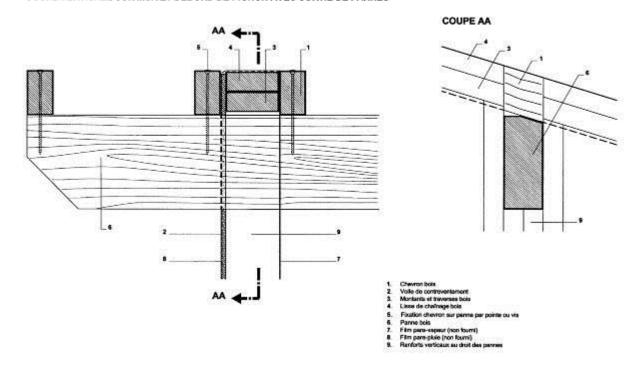
liaison chevron avec mur extérieur bois





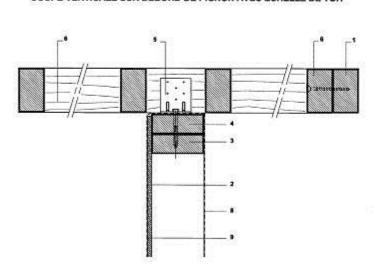
liaison panne avec mur extérieur bois

COUPE VERTICALE SUR MUR ET DEBORD DE PIGNON AVEC SORTIE DE PANNES

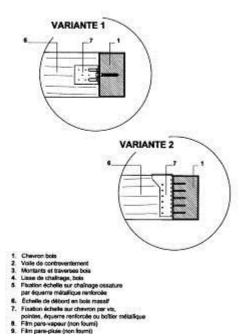


Toitures

COUPE VERTICALE SUR DEBORD DE PIGNON AVEC ECHELLE DE TOIT



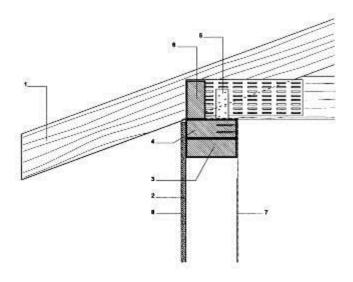
liaison échelle de toiture avec mur extérieur bois



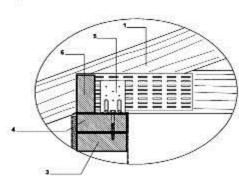


liaison charpente industrielle avec mur extérieur bois (1)

COUPE VERTICALE SUR DEBORD BAS DE PENTE RAMPANT



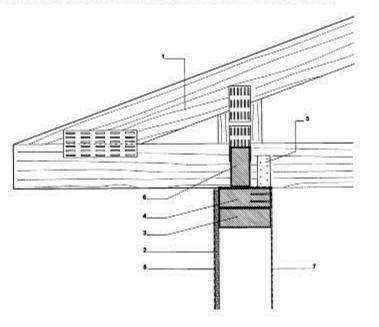
VARIANTE : ÉQUERRE RENFORCÉE



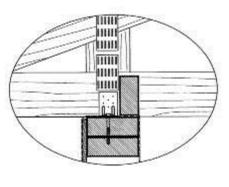


liaison charpente industrielle avec mur extérieur bois (2)

COUPE VERTICALE SUR DEBORD BAS DE PENTE PIED DROIT (french heel)



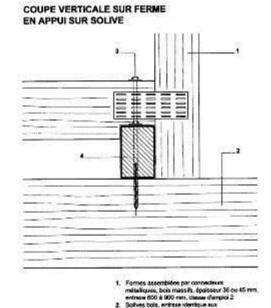
VARIANTE : ÉQUERRE RENFORCÉE





liaison ferme industrielle comble habitable sur plancher bois

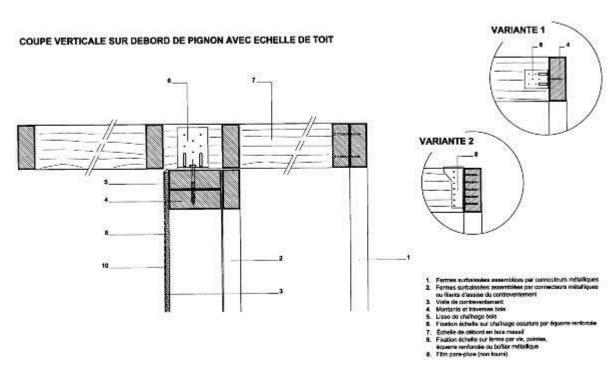
COUPE VERTICALE SUR FERME EN APPUI SUR SUPPORT BOIS



Toitures

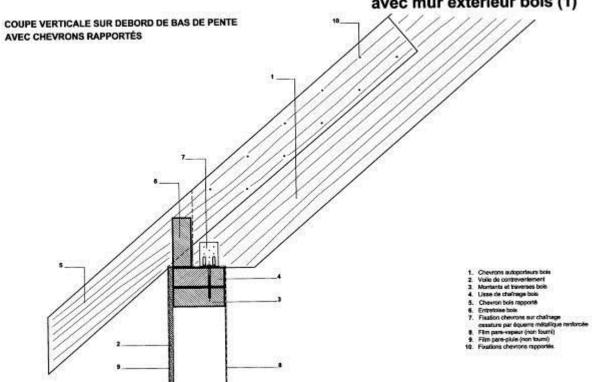
liaison charpente industrielle avec mur extérieur bois

fire-fond, vis.
4. Bupport formes on boils



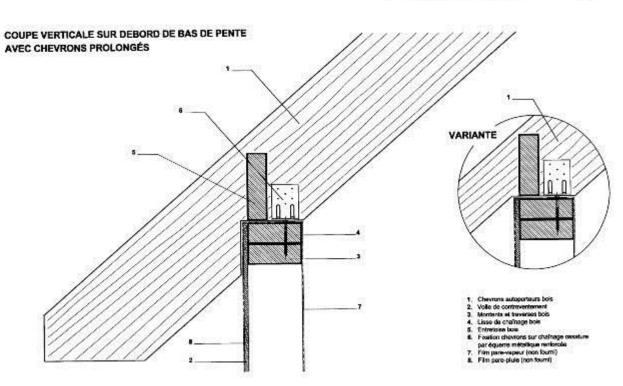


liaison chevron autoporteur avec mur extérieur bois (1)



Toitures

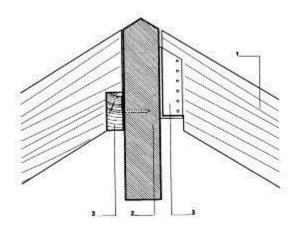
liaison chevron autoporteur avec mur extérieur bois (2)



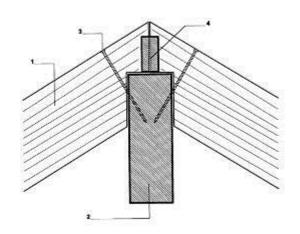


liaison chevron autoporteur avec panne faîtière (1)

COUPE VERTICALE SUR CHEVRONS EN APPUIS



COUPE VERTICALE SUR CHEVRONS EN VIS A VIS



Toitures

liaison chevron autoporteur avec panne faîtière (2)

COUPE VERTICALE SUR CHEVRONS MOISÉS

COUPE VERTICALE SUR CHEVRONS EN QUEUS D'ARRONDE

