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European Technical Assessment

ETA-20/0203 of 17/03/2020

English translation prepared by CSTB - Original version in French language

General Part

Nom commercial: *Trade name:*	**CHEMITOOL CHEMIRES VINYLESTER 400ML**
Famille de produit : *Product family:*	**Cheville à scellement pour fixation dans le béton fissuré et non fissuré: tiges filetées M8 à M24, fers à béton Ø8 à Ø25** ***Bonded injection type anchor for use in cracked and uncracked concrete: threaded rods size M8 to M24, rebar Ø8 to Ø25***
Titulaire: *Manufacturer:*	Lusavouga – Maquinas et acessorios Industriais, S.A. Estrada Nacional 109, PT-3800-533 Cacia, Portugal
Usine de fabrication: *Manufacturing plant:*	Lusavouga – Maquinas et acessorios Industriais, S.A. Manufacturing Facilities
Cette évaluation contient: *This assessment contains:*	18 pages incluant 15 pages d'annexes qui font partie de cette évaluation *18 pages including 15 pages of annexes which form an integral part of this assessment*
Base de l'ETE: *Basis of ETA:*	DEE 330499-01-0601 EAD 330499-01-0601
Cette Evaluation remplace : *This Assessment replaces:*	- -

Specific part

1 Technical description of the product

The injection system CHEMITOOL CHEMIRES VINYLESTER 400ML is a bonded anchor (injection type) consisting of a mortar cartridge with Lusavouga resin CHEMITOOL CHEMIRES VINYLESTER 400ML and a steel element. The steel elements are threaded rods made of zinc coated steel, stainless steel, high corrosion resistant stainless steel (HCR), or rebar.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between steel element, injection mortar and concrete. The steel element is intended to be used with embedment depth according Annex B5 - Table B4.

The illustration and the description of the product are given in Annexes A.

2 Specification of the intended use

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annexes B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under tension loads for threaded rods	See Annex C1
Characteristic resistance under tension loads for rebars	See Annex C2
Characteristic resistance under shear loads for threaded rods	See Annex C3
Characteristic resistance under shear loads for rebars	See Annex C4
Displacement for threaded rods and rebars	See Annex C5

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	No performance determined (NPD)

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). To meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

For Basic Requirement Safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 General aspects relating to fitness for use

Durability and Serviceability are only ensured if the specifications of intended use according to Annex B1 are kept.

4 Assessment and verification of constancy of performance (AVCP)

According to the Decision 96/582/EC of the European Commission[1], as amended, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level or class	System
Bonded anchors for use in concrete	For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units	—	1

5 Technical details necessary for the implementation of the AVCP system

Technical details necessary for the implementation of the Assessment and verification of constancy of performance (AVCP) system are laid down in the control plan deposited at Centre Scientifique et Technique du Bâtiment.

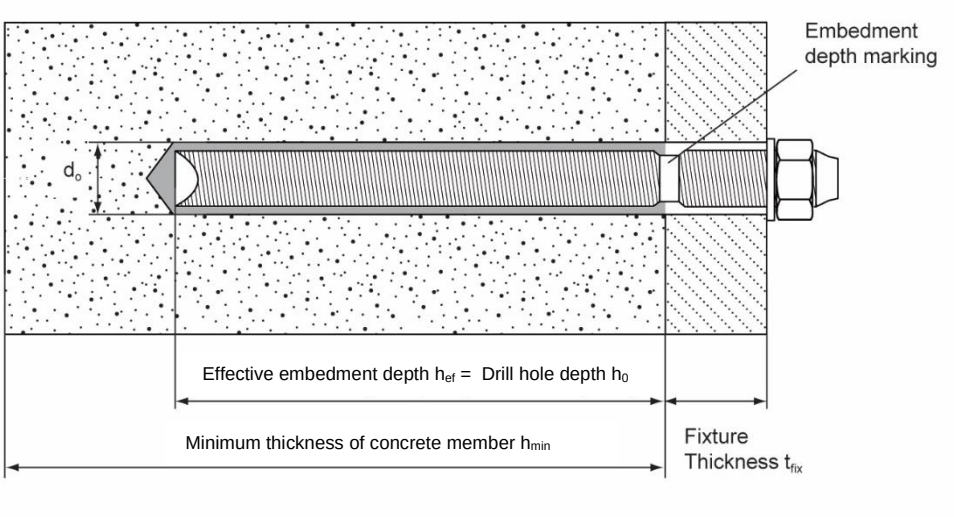
The manufacturer shall, based on a contract, involve a notified body approved in the field of anchors for issuing the certificate of conformity CE based on the control plan.

The original French version is signed by:

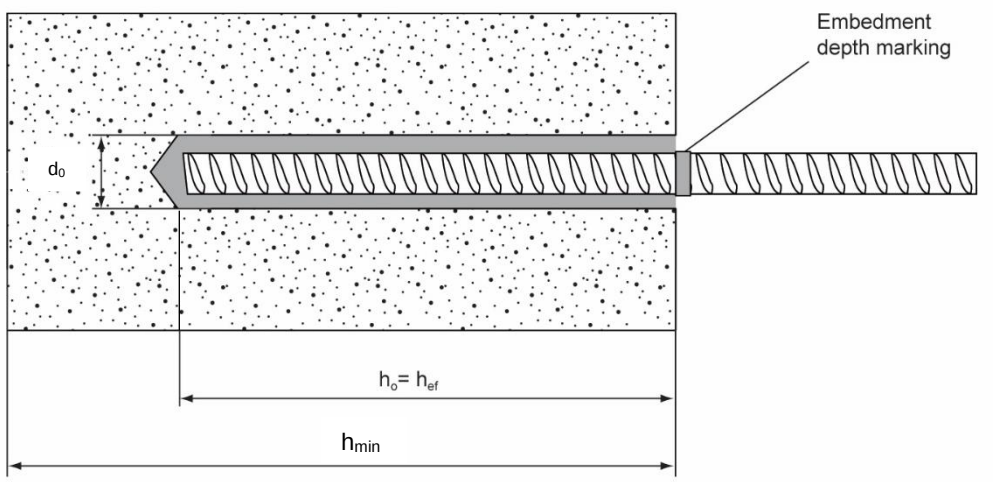
La cheffe de division, Anca CRONOPOL

[1] Official Journal of the European Communities L 254 of 08.10.1996

Threaded rod M8, M10, M12, M16, M20, M24



Reinforcing bar Ø8, Ø10, Ø12, Ø14, Ø16, Ø20, Ø25 acc. to Annex 4

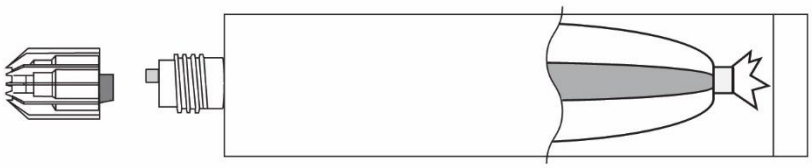


CHEMITOOL CHEMIRES VINYLESTER 400ML	
Product description Installation condition	**Annex A1**

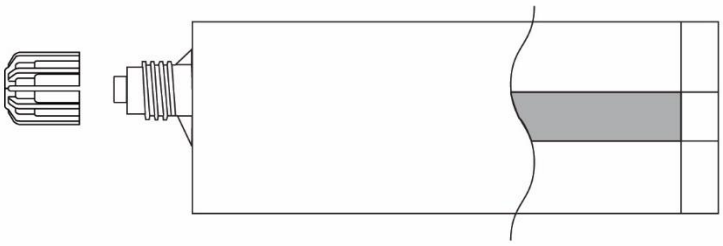
Lusavouga chemical anchoring system:

CHEMITOOL CHEMIRES VINYLESTER 400ML

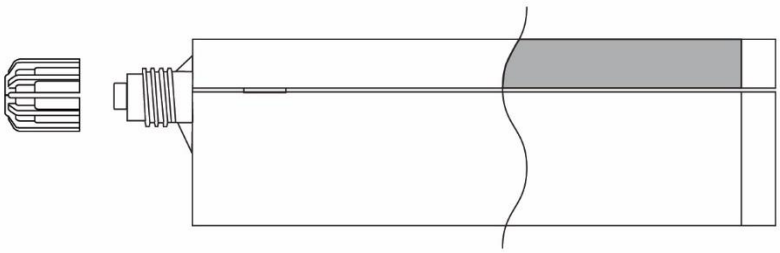
Foil Bag Cartridge 150ml - 410ml



Coaxial Cartridge
380ml - 410ml



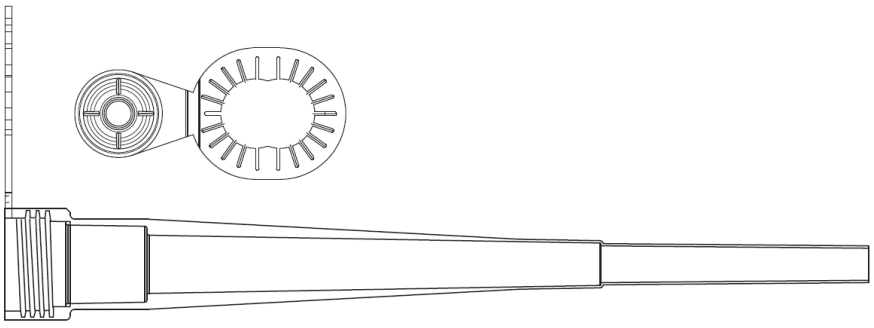
Side by Side Cartridge
235ml - 825ml



Marking:

CHEMITOOL CHEMIRES VINYLESTER 400ML
Batch code, either expiry date or manufacturing date with shelf life

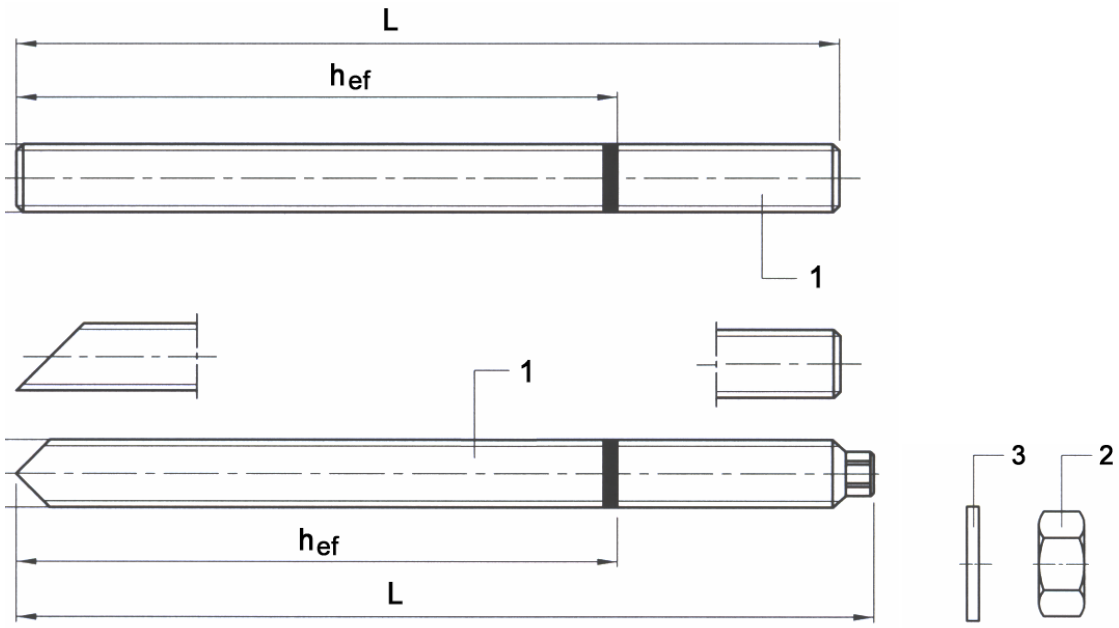
Mixer with hanger



CHEMITOOL CHEMIRES VINYLESTER 400ML	**Annex A2**
Product description Cartridge type, static mixer	

Anchor rod and rebar:

Threaded Steel Stud, Nut and Washer
Sizes M8, M10, M12, M16, M20, M24.



Commercial standard rod with:
- Materials, dimensions and mechanical properties (Table 1a)
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

Rebar
Diameter Ø 8mm, Ø 10mm, Ø 12mm, Ø 14mm, Ø 16mm, Ø 20mm, Ø 25mm

Table A1: Materials

Designation	Material
Threaded rods made of zinc coated steel	
Threaded rod M8 – M24	Strength class 5.8, 8.8, 10.9 EN ISO 898-1, A_5 ≥ 8% ductile Electroplated zinc coating ≥ 5µm - EN ISO 4042, Hot dipped galvanized ≥ 45 µm EN ISO 10684
Washer ISO 7089, ISO 7093, ISO 7094	Electroplated zinc coating ≥ 5µm EN ISO 4042; Hot dipped galvanized EN ISO 10684
Nut EN ISO 4032 (DIN 934)	Strength class 8 - EN ISO 898-2 Electroplated zinc coating ≥ 5µm - EN ISO 4042, Hot dipped galvanized ≥ 45 µm EN ISO 10684
Threaded rods made of stainless steel	
Threaded rod M8 – M24	For ≤ M24: strength class 70 EN ISO 3506-1, A_5 ≥ 8% ductile; Stainless steel 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088
Washer ISO 7089, ISO 7093, ISO 7094	Stainless steel 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088
Nut EN ISO 4032 (DIN 934)	Strength class 70 EN ISO 3506-2 Stainless steel 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088
Threaded rods made of high corrosion resistant steel	
Threaded rod M8 – M24	For ≤ M20: R_m = 800 N/mm²; $R_{p0,2}$ = 640N/mm², A_5 ≥ 8% ductile For > M20: R_m = 700 N/mm²; $R_{p0,2}$ = 400N/mm², A_5 ≥ 8% ductile High corrosion resistant steel 1.4529, 1.4565 EN 10088
Washer ISO 7089, ISO 7093, ISO 7094	High corrosion resistant steel 1.4529, 1.4565 EN 10088
Nut EN ISO 4032 (DIN 934)	Strength class 70 EN ISO 3506-2 High corrosion resistant steel 1.4529, 1.4565 EN 10088

Table A2: Properties of reinforcement bars (rebars)

Product form		Bars and de-coiled rods	
Class		B	C
Characteristic yield strength f_{yk} or $f_{0,2k}$ (MPa)		400 to 600	
Minimum value of k = $(f_t / f_y)k$		≥ 1,08	≥ 1,15 < 1,35
Characteristic strain at maximum force, ε_{uk} (%)		≥ 5,0	≥ 7,5
Bendability		Bend / Rebend test	
Maximum deviation from nominal mass (individual bar) (%)	Nominal bar size (mm) ≤ 8 > 8	 ± 6,0 ± 4,5	
Bond: Minimum relative rib area, $f_{R,min}$ (determination according to EN 15630)	Nominal bar size (mm) 8 to 12 > 12	 0,040 0,056	

Height of the rebar rib h_{rib}:
The height of the rebar rib h_{rib} shall fulfil the following requirement: 0,05 * d ≤ h_{rib} ≤ 0,07 * d
with: d = nominal diameter of the rebar

CHEMITOOL CHEMIRES VINYLESTER 400ML

Product description

Threaded rods, Nuts, Washers, Rebars

Annex A4

Specifications of intended use

Anchorages subject to:

- Static and quasi-static loads

Base materials:

- Cracked concrete and uncracked concrete
- Reinforced or unreinforced normal weight concrete of strength classes C 20/25 at least to C50/60 at most according to EN 206: 2000-12.

Temperature Range:

- Installation: Base material ≥ 0°C / Bond material ≥ 20°C
- Ta: 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)
- Tb: 0°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (zinc coated steel, stainless steel, high corrosion resistance steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal conditions, if no particular aggressive conditions exists
  (stainless steel, high corrosion resistance steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist
  (high corrosion resistance steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- The anchorages are designed in accordance with the EN 1992-4" Design of fastenings for use in concrete" under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.

Installation:

- Dry or wet concrete (category 1).
- Hole drilling by rotary hammer drill mode.
- Overhead installation is not permitted
- Installation in cracked concrete for threaded rods sizes M12 and M16 only
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Table B1: Drill hole cleaning method with Steel brush

Threaded rod and rebar	Size	Nominal drill bit diameter d_o (mm)	Steel Brush diameter d_b (mm)	Cleaning methods	
				Manual cleaning (MAC)	Compressed air cleaning (CAC)
Studs 	M8	10	12mm	Yes … $h_{ef} \leq 80$ mm	Yes
	M10	12	14mm	Yes … $h_{ef} \leq 100$mm	
	M12	14	16mm	Yes … $h_{ef} \leq 120$mm	
	M16	18	20mm	Yes … $h_{ef} \leq 160$mm	
	M20	24	26mm	Yes … $h_{ef} \leq 200$mm	
	M24	28	30mm	Yes … $h_{ef} \leq 240$mm	
Rebar 	Ø8	12	14mm	Yes … $h_{ef} \leq 80$ mm	Yes
	Ø10	14	16mm	Yes … $h_{ef} \leq 100$mm	
	Ø12	16	18mm	Yes … $h_{ef} \leq 120$mm	
	Ø14	18	20mm	Yes … $h_{ef} \leq 140$mm	
	Ø16	20	22mm	Yes … $h_{ef} \leq 160$mm	
	Ø20	25	28mm	Yes … $h_{ef} \leq 200$mm	
	Ø25	32	34mm	Yes … $h_{ef} \leq 250$mm	

Manual Cleaning (MAC):
LUSAVOUGA hand pump recommended for blowing out drill holes with diameters $d_o \leq 24$ mm and drill hole depth $h_o \leq 10d$

Compressed air cleaning (CAC):
Recommended air nozzle with an opening of minimum 3,5 mm in diameter.

CHEMITOOL CHEMIRES VINYLESTER 400ML

Intended Use
Cleaning tools

Annex B2

Table B2a: Installation parameters: drilling, hole cleaning and installation

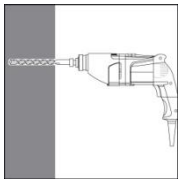
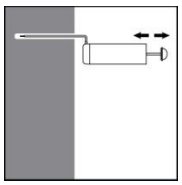
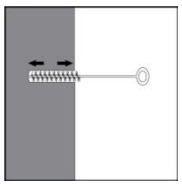
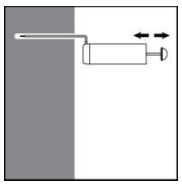
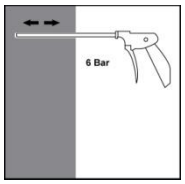
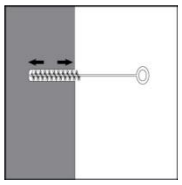
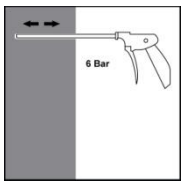
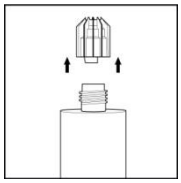
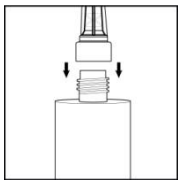
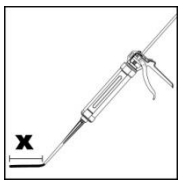
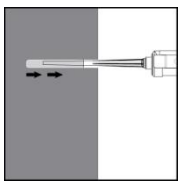
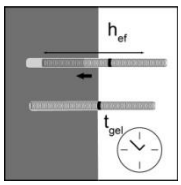
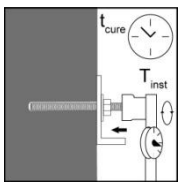
Instructions for use		
Hole drilling		
		Drill hole in the substrate to the required embedment depth using the appropriately sized carbide drill bit diameter d_o (mm).
Drill hole cleaning Just before setting an anchor, the drill hole must be free of dust and debris.		
a) Manual air cleaning (MAC) for all hole diameters $d_o \leq 24$mm and drill hole depth $h_o \leq 10d$		
	**X 4**	The Lusavouga manual pump shall be used for blowing out drill holes up to diameters $d_o \leq 24$mm and embedment depths up to $h_{ef} \leq 10d$. Blow out at least 4 times from the back of the drill hole, using an extension if needed.
	**X 4**	Brush 4 times with the specified brush size (see Table B1) by inserting the Lusavouga steel brush to the back of the hole (if needed with an extension) in a twisting motion and removing it.
	**X 4**	Blow out again with manual pump at least 4 times.
b) Compressed air cleaning (CAC) for all drill hole diameters d_o and all drill hole depths h_0		
	**X 2**	Blow 2 times from the back of the drill hole (if needed with a nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at 6 m³/h).
	**X 2**	Brush 2 times with the specified brush size (see Table B1) by inserting the Lusavouga S.A. steel brush to the back of the drill hole (if needed with an extension) in a twisting motion and removing it.
	**X 2**	Blow out again with compressed air at least 2 times.

Table B2b: Installation parameters: drilling, hole cleaning and installation

Instructions for use	
	Remove the threaded cap from the cartridge.
	Tightly attach the mixing nozzle. Do not modify the mixer in any way. Make sure the mixing element is inside the mixer. Use only the supplied mixer.
	Insert the cartridge into the Lusavouga dispenser gun.
	Discard the initial trigger pulls of adhesive. Depending on the size of the cartridge, an initial amount of adhesive mix must be discarded. Discard quantities are - 5cm for 150ml, 300ml & 400ml foil bag - cartridge - 10cm for all other cartridges
	Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull. Fill holes approximately 2/3 full, to ensure that the annular gap between the anchor and the concrete is filled with adhesive along the embedment depth. Setting control: Excess mortar flows out of the drill hole.
	Before use, verify that the threaded rod is dry and free of contaminants. Insert the threaded rod in a twisting motion to the required embedment depth during the open gel time t_{gel} has elapsed. The working time t_{gel} is given in Table B3.
	The anchor can be loaded after the required curing time t_{cure} (see Table B3). The applied torque shall not exceed the values T_{max} given in Table B4.

CHEMITOOL CHEMIRES VINYLESTER 400ML	**Annex B3**
Intended Use Installation Instructions	

Table B3: Minimum curing time

Minimum base material temperature C°	Gel time (working time) t_{gel} in dry/wet concrete	Cure time
0° ≤ $T_{base\ material}$ < 5°C	25 min	90 min
5°C ≤ $T_{base\ material}$ < 10°C	17 min	70 min
10°C ≤ $T_{base\ material}$ < 20°C	12 min	65 min
20°C ≤ $T_{base\ material}$ < 30°C	6 min	60 min
30°C ≤ $T_{base\ material}$ ≤ 40°C	3 min	45 min

The temperature of the bond material must be ≥ 20°C

Table B4: Installation details for anchor rods

Anchor size			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Diameter of anchor rod	d	[mm]	8	10	12	16	20	24
Effective embedment depth h_{ef}	min	[mm]	60	60	70	80	90	100
And drill hole depth h_o	max	[mm]	160	200	240	320	400	480
Nominal anchorage depth	h_{nom}	[mm]	80	90	110	125	170	210
Nominal diameter of drill hole	d_o	[mm]	10	12	14	18	24	28
Diameter of clearance hole in the fixture[1)]	d_f	[mm]	9	12	14	18	22	26
Maximum installation torque	T_{max}	[Nm]	10	20	30	60	90	140
Minimum thickness of concrete member	h_{min}	[mm]	h_{ef} + 30mm ≥ 100mm			h_{ef} + 2d_o		
Minimum spacing	s_{min}	[mm]	40	50	60	80	100	120
Minimum edge distance	c_{min}	[mm]	40	50	60	80	100	120

1) For larger clearance hole see EN 1992-4

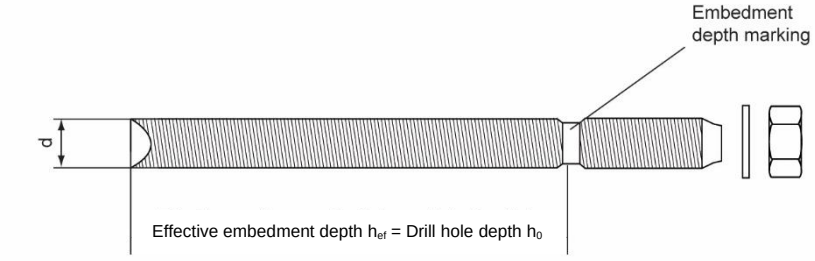
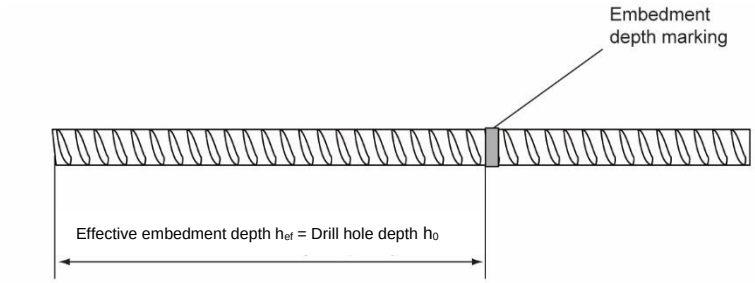


Table B5 - Installation details for rebars

Rebar diameter			**Ø8**	**Ø10**	**Ø12**	**Ø14**	**Ø16**	**Ø20**	**Ø25**
Diameter of rebar	d	[mm]	8	10	12	14	16	20	25
Effective embedment depth h_{ef}	min	[mm]	60	60	70	75	80	90	100
and drill hole depth h_o	max	[mm]	160	200	240	280	320	400	500
Nominal diameter of drill hole	d_o	[mm]	12	14	16	18	20	25	32
Minimum thickness of concrete member	h_{min}	[mm]	h_{ef} + 30mm ≥ 100mm			h_{ef} + 2d_o			
Minimum spacing	s_{min}	[mm]	40	50	60	70	80	100	125
Minimum edge distance	c_{min}	[mm]	40	50	60	70	80	100	125



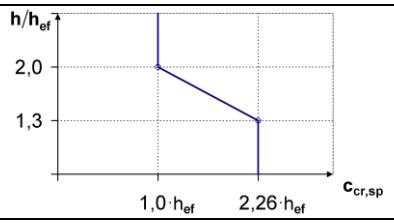
CHEMITOOL CHEMIRES VINYLESTER 400ML

Intended Use

Installation parameters

Annex B5

CHEMITOOL CHEMIRES VINYLESTER 400ML with threaded rods			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Steel failure								
Characteristic resistance, class 5.8	$N_{Rk,s}$	[kN]	18	29	42	79	123	177
Characteristic resistance, class 8.8	$N_{Rk,s}$	[kN]	29	46	67	126	196	282
Partial safety factor	$\gamma_{Ms,N}$ [1)]	[-]	1,5					
Characteristic resistance, class 10.9	$N_{Rk,s}$		36	58	84	157	245	353
Partial safety factor	$\gamma_{Ms,N}$ [1)]		1,4					
Characteristic resistance “A4 70”	$N_{Rk,s}$	[kN]	26	41	59	110	172	247
Partial safety factor	$\gamma_{Ms,N}$ [1)]	[-]	1,87					
Characteristic resistance “HCR”	$N_{Rk,s}$	[kN]	29	46	67	126	196	247
Partial safety factor	$\gamma_{Ms,N}$ [1)]	[-]	1,5					2,1
Combined Pull-out and Concrete cone failure								
Diameter of threaded rod	d	[mm]	8	10	12	16	20	24
Characteristic bond resistance in uncracked concrete C20/25								
Temperature range I [2)]: 40°C/24°C	$\tau_{Rk,ucr}$	[N/mm²]	10,0	9,5	9,0	8,0	7,5	7,0
Temperature range II [2)]: 80°C/50°C	$\tau_{Rk,ucr}$	[N/mm²]	9,0	8,0	7,5	7,0	6,5	6,0
Increasing factor for $\tau_{Rk,p}$ in uncracked concrete	ψ_c	C30/37	1,13					
		C40/50	1,23					
		C50/60	1,32					
Characteristic bond resistance in cracked concrete C20/25								
Temperature range I [2)]: 40°C/24°C	$\tau_{Rk,cr}$	[N/mm²]	-[5)]	-[5)]	3,5	3,5	-[5)]	-[5)]
Temperature range II [2)]: 80°C/50°C	$\tau_{Rk,cr}$	[N/mm²]	-[5)]	-[5)]	3,0	3,0	-[5)]	-[5)]
Increasing factor for τ_{Rk} in cracked concrete	ψ_c	C30/37	1,04					
		C40/50	1,07					
		C50/60	1,10					
Concrete cone failure								
Factor according to EN 1992-4	$k_{ucr,N}$	[-]	11,0					
	$k_{cr,N}$	[-]	7,7					
Characteristic edge distance	$c_{cr,N}$	[-]	1,5 h_{ef}					
Characteristic spacing	$s_{cr,N}$	[-]	3,0 h_{ef}					
Splitting failure								
Characteristic edge distance $c_{cr,sp}$ [mm]	h / h_{ef} [3)] ≥ 2,0		1,0 h_{ef}					
	2,0 > h / h_{ef} [3)] > 1,3		4,6 h_{ef} - 1,8 h					
	h / h_{ef} [3)] ≤ 1,3		2,26 h_{ef}					
Characteristic spacing	$s_{cr,sp}$	[mm]	2 . $C_{cr,sp}$					
Partial safety factor	$\gamma_{Mp} = \gamma_{Mc} = \gamma_{Msp}$ [1)]	[-]	1,5 [4)]	1,5 [4)]	1,5 [4)]	1,5 [4)]	1,5 [4)]	1,5 [4)]



1) In absence of national regulations
2) Explanations, see Annex B1
3) h = concrete member thickness, h_{ef} = effective embedment depth
4) The partial safety factor γ_2 = 1,0 is included
5) Not qualified in cracked concrete

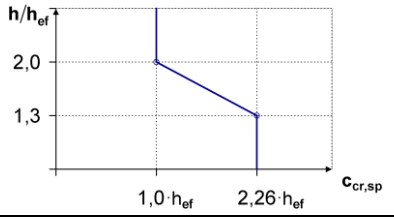
CHEMITOOL CHEMIRES VINYLESTER 400ML

Design according to EN 1992-4

Characteristic resistance under tension loads for threaded rods

Annex C1

CHEMITOOL CHEMIRES VINYLESTER 400ML with rebar				**Ø8**	**Ø10**	**Ø12**	**Ø14**	**Ø16**	**Ø20**	**Ø25**
Steel failure rebar										
Characteristic resistance for rebar B500B acc. to DIN 488 [1]		$N_{Rk,s}$	[kN]	28	43	62	85	111	173	270
Partial safety factor for rebar B500B acc. to DIN 488 [2]		$\gamma_{Ms,N}$ [3]	[-]	1,4						
Combined Pull-out and Concrete cone failure										
Diameter of rebar		d	[mm]	8	10	12	14	16	20	25
Characteristic bond resistance in uncracked concrete C20/25										
Temperature range I [4]:	40°C/24°C	$\tau_{Rk,ucr}$	[N/mm²]	7,0	7,5	7,0	7,0	6,5	6,5	6,0
Temperature range II [4]:	80°C/50°C	$\tau_{Rk,ucr}$	[N/mm²]	6.5	6.5	6,0	6,0	6,0	5,5	5,5
Increasing factor for $\tau_{Rk,p}$ in uncracked concrete		ψ_c	C30/37	1,13						
			C40/50	1,23						
			C50/60	1,32						
Concrete cone failure										
Factor according to EN 1992-4		$k_{ucr,N}$	[-]	11,0						
		$k_{cr,N}$	[-]	7,7						
Splitting failure										
Edge distance $c_{cr,sp}$ [mm] for	h / h_{ef} [5] ≥ 2,0			1,0 h_{ef}						
	2,0 > h / h_{ef} [5] > 1,3			4,6 h_{ef} - 1,8 h						
	h / h_{ef} [5] ≤ 1,3			2,26 h_{ef}						
Spacing		$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$						
Partial safety factor		$\gamma_{Mp} = \gamma_{Mc} = \gamma_{Msp}$ [3]	[-]	1,8[6]	1,8[6]	1,8[6]	1,8[6]	1,8[6]	1,8[6]	1,8[6]



1) The characteristic tension resistance $N_{Rk,s}$ for rebars that do not fulfill the requirements acc. DIN 488 shall be calculated acc. EN 1992-4.
2) The partial safety factor $\gamma_{Ms,N}$ for rebars that do not fulfill the requirements acc. DIN 488 shall be calculated acc. En 1992-4.
3) In absence of national regulations
4) Explanation see Annex B1
5) h = concrete member thickness, h_{ef} = effective embedment depth
6) The partial safety factor γ_2 = 1,2 is included.

CHEMITOOL CHEMIRES VINYLESTER 400ML

Design according to EN 1992-4

Characteristic resistance under tension loads for rebars

Annex C2

CHEMITOOL CHEMIRES VINYLESTER 400ML with threaded rods			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Steel failure without lever arm								
Characteristic resistance, class 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88
Characteristic resistance, class 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Characteristic resistance, class 10.9	$V_{Rk,s}$	[kN]	18	29	42	79	123	156
Characteristic resistance, A4-70	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Characteristic resistance, HCR	$V_{Rk,s}$	[kN]	15	23	34	63	98	124
Steel failure with lever arm								
Characteristic resistance, class 5.8	$M^0_{Rk,s}$	[Nm]	19	37	66	167	326	561
Characteristic resistance, class 8.8	$M^0_{Rk,s}$	[Nm]	30	60	105	266	519	898
Characteristic resistance, class 10.9	$M^0_{Rk,s}$	[Nm]	38	75	131	333	649	893
Characteristic resistance, A4-70	$M^0_{Rk,s}$	[Nm]	26	53	92	233	454	625
Characteristic resistance, HCR	$M^0_{Rk,s}$	[Nm]	30	60	105	266	519	786
Partial safety factor steel failure								
grade 5.8 or 8.8	$\gamma_{Ms,V}$ [1)]	[-]	1,25					
grade 10.9	$\gamma_{Ms,V}$ [1)]	[-]	1,50					
A4-70	$\gamma_{Ms,V}$ [1)]	[-]	1,56					
HCR	$\gamma_{Ms,V}$ [1)]	[-]	1,25					1,75
Concrete pryout failure								
Factor according to EN 1992-4	k_3	[-]	2					
Partial safety factor	γ_{Mcp} [1)]	[-]	1,5 [2)]					
Concrete edge failure								
Partial safety factor	γ_{Mc} [1)]	[-]	1,5 [2)]					

1) In absence of national regulations

2) The partial safety factor γ_2= 1.0 is included

CHEMITOOL CHEMIRES VINYLESTER 400ML

Design according to EN 1992-4

Characteristic resistance under shear loads for threaded rods

Annex C3

CHEMITOOL CHEMIRES VINYLESTER 400ML with rebar			**Ø8**	**Ø10**	**Ø12**	**Ø14**	**Ø16**	**Ø20**	**Ø25**
Steel failure without lever arm									
Characteristic shear resistance for rebar B500B acc. to DIN 488[1)]	$V_{Rk,s}$	[kN]	14	22	31	42	55	86	135
Partial safety factor for rebar B500B acc. to DIN 488[2)]	$\gamma_{Ms,V}$[3)]	[-]	1,5						
Steel failure with lever arm									
Characteristic shear resistance for rebar B500B acc. to DIN 488[1)]	$M^0_{Rk,s}$	[Nm]	33	65	112	178	265	518	1012
Partial safety factor for rebar B500B acc. to DIN 488 [2)]	$\gamma_{Ms,V}$[3)]	[-]	1,5						
Concrete pryout failure									
Factor according to EN 1992-4	k_3	[-]	2						
Partial safety factor	γ_{Mcp} [3)]	[-]	1,5[5)]						
Concrete edge failure									
Partial safety factor	γ_{Mc} [3)]	[-]	1,5 [5)]						

1) The characteristic shear resistance $V_{Rk,s}$ for rebars that do not fulfill the requirements acc. DIN 488 shall be calculated acc. EN 1992-4.
2) The partial safety factor $\gamma_{Ms,N}$ for rebars that do not fulfill the requirements acc. DIN 488 shall be calculated acc. EN 1992-4.
3) In absence of national regulations
4) The characteristic bending resistance $M^0_{Rk,s}$ for rebars that do not fulfill the requirements acc. DIN 488 shall be calculated acc. EN 1992-4.
5) The partial safety factor γ_2 = 1,0 is included.

Displacement under tension load [1)]

CHEMITOOL CHEMIRES VINYLESTER 400ML with threaded rods			M8	M10	M12	M16	M20	M24
Uncracked concrete temperature range I: 40°C / 24°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	0,03	0,03	0,04	0,05	0,06	0,07
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,09	0,10	0,13	0,17	0,20
Uncracked concrete temperature range II: 80°C / 50°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	0,04	0,04	0,05	0,07	0,08	0,10
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,10	0,13	0,15	0,19	0,23	0,28
Cracked concrete temperature range I: 40°C / 24°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	-	-	0,12	0,09	-	-
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	-	-	0,64	0,55	-	-
Cracked concrete temperature range II: 80°C / 50°C								
Displacement	δ_{N0}	[mm/(N/mm²)]	-	-	0,17	0,13	-	-
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	-	-	0,90	0,78	-	-

CHEMITOOL CHEMIRES VINYLESTER 400ML with rebar			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
Temperature range I: 40°C / 24°C									
Displacement	δ_{N0}	[mm/(N/mm²)]	0,03	0,03	0,04	0,04	0,05	0,06	0,07
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,07	0,09	0,10	0,12	0,13	0,17	0,20
Temperature range II: 80°C / 50°C									
Displacement	δ_{N0}	[mm/(N/mm²)]	0,04	0,04	0,05	0,06	0,07	0,08	0,10
Displacement	$\delta_{N\infty}$	[mm/(N/mm²)]	0,10	0,13	0,15	0,17	0,19	0,23	0,29

[1)] Calculation of displacement under service load: τ_{Sd} design value of bond stress
Displacement under short term loading = $\delta_{N0} \cdot \tau_{Sd}/1,4$
Displacement under long term loading = $\delta_{N\infty} \cdot \tau_{Sd}/1,4$

Displacement under shear load [2)]

CHEMITOOL CHEMIRES VINYLESTER 400ML with threaded rods			M8	M10	M12	M16	M20	M24
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03
Displacement	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05

CHEMITOOL CHEMIRES VINYLESTER 400ML with rebar			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø25
Displacement	δ_{V0}	[mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03
Displacement	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,07	0,06	0,06	0,05	0,05

[2)] Calculation of displacement under service load: V_{Sd} design value of shear load.
Displacement under short term loading = $\delta_{N0} \cdot V_{Sd}/1,4$
Displacement under long term loading = $\delta_{V\infty} \cdot V_{Sd}/1,4$

CHEMITOOL CHEMIRES VINYLESTER 400ML

Design

Displacements for threaded rods and rebars

Annex C5