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European Technical ETA-20/0252-version 1 Assessment of 23/10/2020

GENERAL PART

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product:

Product family to which the construction product belongs:

Manufacturer:

Manufacturing plant(s):

This European Technical Assessment contains:

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of:

Centre Scientifique et Technique du Bâtiment (CSTB)

ARMATERM POUDRE EG Laine Minérale

Product Area Code: 04

External Thermal Insulation Composite System

with rendering (ETICS)

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Cromology Research & Industry

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26 pages including 3 Annexes which form an integral part of this assessment

Annex 4 contains confidential information and is not included in the European Technical Assessment when that assessment is publicly

available

European Technical Approval Guideline No 004 (ETAG 004), edition 2013, used as European Assessment Document (EAD)

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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SPECIFIC PART

1. Technical description of the product

The External Thermal Insulation Composite System "ARMATERM POUDRE EG Laine Minérale", subject to this European Technical Assessment (hereinafter ETA) and called ETICS in the following text, is a kit designed and installed in accordance with the Manufacturer's instructions, deposited with the CSTB. The ETICS comprises the components listed in the following table, which are factory-produced by the Manufacturer or a supplier. The ETICS is made up on site from these components.

The ETICS also includes ancillary materials which are defined in clause 3.2.2.5 of the ETAG 004¹. They shall be used in accordance with the Manufacturer's instructions.

The ETICS is described according to its method of fixing, as defined in clause 2.2 of the ETAG 004.

Method of fixing	Component	Coverage (kg/m²)	Thickness (mm)	
	Insulation products			
	Insulation products, mineral wool (MW):			
	Rock wool pane	els		
	- ECOROCK MONO, by Rockwool, see Annex 1 (1/5)		50 to 160	
	- ECOROCK DUO, by Rockwool, see Annex 1 (2/5)		50 to 240	
	- ISOVER TF 36, by Saint-Gobain Isover, see Annex 1 (3/5)	_	50 to 200	
Mechanically	- FKD-MAX C2, by Knauf Insulation, see Annex 1 (4/5)	_	60 to 300	
fixed ETICS	Glass wool panels			
with anchors and supplementary	ISOCOMPACT / ISOCOMPACT 34, by Saint-Gobain Isover, see Annex 1 (5/5)	_	60 to 280	
adhesive	Supplementary adhesives			
	ARMATERM COLLE POUDRE: white cement-based powder requiring addition of about 17% wt. water.	2.6 to 3.5 [powder]	_	
	ARMATERM COLLE 3C+: grey cement-based powder requiring addition of 21 to 22% wt. water.	2.6 to 3.5 [powder]	_	
	ARMATERM COLLE POUDRE EG: grey cement-based powder requiring addition of about 21% wt. water.	2.6 to 3.5 [powder]		
	Anchors for insulation products			
	Plastic anchors, see Annex 2	_	_	

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¹ ETAG 004 is available on the EOTA website: www.eota.eu.



Method of fixing	Component	Coverage (kg/m²)	Thickness (mm)
	Base coat		
	ARMATERM COLLE POUDRE EG: powder requiring addition of 22 to 23 % wt. water, consisting of grey cement, a vinylic micronised copolymer, calcium carbonate and silica as particles and specific additives.	About 4.5 [powder]	Mean (dry): 3.5 Minimal (dry): 3.0
	Meshes		
	Glass fibre meshes (standard and reinforced), s	ee Annex 3	
	Key coats		
	ARMAFOND: ready-to-use pigmented liquid, acrylic binder, to apply optionally before ARMATERM 101 FX, ARMATERM 201 FX, ARMATERM 202 FX, ARMATERM 301 FX, SILEXTRA TALOCHÉ FX and ZOLGRANIT finishing coats.	0.15 to 0.20	_
Mechanically fixed ETICS with anchors and	SILENZZO FOND: uncoloured liquid, silicate binder requiring addition of 100% wt. SILENZZO LISSE to apply mandatory before silicate finishing coats.	0.10 to 0.15 [prepared]	_
supplementary adhesive	Finishing coats		
adilesive	Ready-to-use pastes – acrylic binder:		
	- ARMATERM 202 FX (particles size 1.0 mm)	1.7 to 2.2	Regulated by
	- ARMATERM 201 FX (particles size 1.6 mm)	1.8 to 2.3	particle size
	- ARMATERM 301 FX (particles size 1.6 mm)	1.9 to 2.6	
	- ARMATERM 101 FX (particles size 2.5 mm)	2.5 to 3.0	
	For applications between 1 and 15°C, these pastes can be mixed with wt. of ARMATERM ACCÉLÉRATEUR (powder made of hydraulic bind mineral filler) to accelerate their drying.		ed with 4 to 8% llic binder and
	Ready-to-use paste – acrylic binder with siloxane: - SILEXTRA TALOCHÉ FX (particles size 1.0 mm)	1.8 to 2.3	Regulated by particle size
	For applications between 1 and 15°C, this paste of ARMATERM ACCÉLÉRATEUR (powder ma mineral filler) to accelerate its drying.		



Method of fixing	Component	Coverage (kg/m²)	Thickness (mm)
	Ready-to-use paste – silicate binder: SILENZZO TALOCHÉ (particles size 1.0 mm)	1.5 to 2.0	Regulated by particle size
Mechanically fixed ETICS with anchors	Ready-to-use paste – acrylic binder with coloured marble aggregates: ZOLGRANIT (particles size 1.8 mm)	3.5 to 4.1	Regulated by particle size
and supplementary adhesive	Cement-based powder associated with a decorative paint: ARMATERM COLLE POUDRE EG with SILENZZO LISSE:		
	 ARMATERM COLLE POUDRE EG: same product as base coat 	About 2.0 [powder]	About 1.5
	 SILENZZO LISSE: silicate-based pigmented liquid, requiring addition of about 10 to 20% wt. SILENZZO FOND. 	About 0.4 [prepared]	
Ancillary materials	Descriptions in accordance with § 3.2.2.5 of the ETAG 004. Remain under the ETA-Manufacturer responsibilities.		

The ETICS is designed to give the walls to which it is applied satisfactory thermal insulation. The minimum thermal resistance of the ETICS shall be higher than 1.0 m².K/W.

The components are protected from moisture during transport and storage by means of appropriate packaging, unless other measures are foreseen by the Manufacturer for this purpose.



2. Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

This ETICS is intended to be used as thermal insulation of buildings' external walls made of masonry (bricks, blocks, stones, etc.) or concrete (cast on site or as prefabricated panels).

The ETICS can be installed on new or existing (retrofit) vertical walls. It can also be installed on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is made of non-load bearing construction elements. It does not contribute directly to the stability of the walls on which it is installed, but it can contribute to durability by providing enhanced protection from the effect of weathering.

The ETICS is not intended to ensure the airtightness of the walls.

The provisions made in this ETA are based on an assumed working life of at least 25 years, provided that the construction works are subject to appropriate design, execution, maintenance and repair. The indications given as to the working life cannot be interpreted as a guarantee given by the Manufacturer or the Technical Assessment Body, but should only be regarded as a means for choosing the appropriate products in relation to the expected economically reasonable working life of the works.

Design, execution, maintenance and repair of the construction works shall take into account principles given in chapter 7 of the ETAG 004 and shall be done in accordance with national instructions.

3. Performances of the product and references to the methods used for their assessment

Performances of the ETICS, related to the basic requirements for construction works (hereinafter BWR), were determined according to chapters 4, 5 and 6 of the ETAG 004.

These performances, given in the following paragraphs, are valid as long as the components are the ones described in § 1 and Annexes 1 to 3 of this ETA.

3.1 Mechanical resistance and stability (BWR 1)

Not relevant.



3.2 Safety in case of fire (BWR 2)

Reaction to fire

3.2.1 Insulation product: Stone/Rock Wool boards

Configuration	Declared organic content ⁽¹⁾	Declared flame retardant content ⁽¹⁾	Class according to EN 13501-1
 Supplementary adhesives: ARMATERM COLLE POUDRE ARMATERM COLLE POUDRE EG ARMATERM COLLE 3C+ 			
 Insulation product: MW (Stone/Rock Wool) boards Reaction to fire Class A1 Thickness ≥ 40 mm, density ≤ 155 kg/m³ 	Base coat: 3.2% Key coat:	Base coat: 0.0% Key coat:	
Base coat: ARMATERM COLLE POUDRE EG Key coat: ARMAFOND	11.8%	0.0%	B-s1, d0
Meshes: SSA-1363 F+ R 131 A 101 C+ R 131 A 102 C+ O3-1 C+	Finishing coat: 8.2%	Finishing coat: 0.0%	
Finishing coat: ZOLGRANIT			
Supplementary adhesives: ARMATERM COLLE POUDRE ARMATERM COLLE POUDRE EG ARMATERM COLLE 3C+			
 Insulation product: MW (Stone/Rock Wool) boards Reaction to fire Class A1 Thickness ≥ 40 mm, density ≤ 155 kg/m³ 	Base coat: 3.2%	Base coat: 0.0%	
Base coat: ARMATERM COLLE POUDRE EG	Key coat: 11.8%	Key coat: 0.0%	A2-s2, d0
Key coat: ARMAFOND	11.070	0.0 /0	
 Meshes: SSA-1363 F+ R 131 A 101 C+ R 131 A 102 C+ 03-1 C+ 	Finishing coats: 8.5 to 10.1%	Finishing coats: 17.4 to 18.3%	
Finishing coats: ARMATERM 101 FX / 201 FX / 202 FX/ 301 FX ⁽²⁾ SILEXTRA TALOCHÉ FX ⁽²⁾			

⁽¹⁾ Percentage declared by the Manufacturer, relative to the dried weight of the component as delivered.

⁽²⁾ With or without ARMATERM ACCÉLÉRATEUR.



Configuration	Declared organic content ⁽¹⁾	Declared flame retardant content ⁽¹⁾	Class according to EN 13501-1
Supplementary adhesives: ARMATERM COLLE POUDRE ARMATERM COLLE POUDRE EG ARMATERM COLLE 3C+ Insulation product: MW (Stone/Rock Wool) boards Reaction to fire Class A1	Base coat: 3.2% Key coat:	Base coat: 0.0%	
Thickness ≥ 40 mm, density ≤ 155 kg/m³ Base coat: ARMATERM COLLE POUDRE EG Key coat: SILENZZO FOND Meshes:	46.9% Finishing coats: - SILENZZO TALOCHÉ (5.8%)	Key coat: 0.0%	A2-s1, d0
- SSA-1363 F+ - R 131 A 101 C+ - R 131 A 102 C+ - 03-1 C+	- ARMATERM COLLE POUDRE EG (3.2%) with SILENZZO LISSE	Finishing coats: 0.0%	
Finishing coats: SILENZZO TALOCHÉ ARMATERM COLLE POUDRE EG with SILENZZO FOND + SILENZZO LISSE	(11.3%)		

⁽¹⁾ Percentage declared by the Manufacturer, relative to the dried weight of the component as delivered.

3.2.2 Insulation product: Glass Wool boards

Configuration	Declared organic content ⁽¹⁾	Declared flame retardant content ⁽¹⁾	Class according to EN 13501-1
 Supplementary adhesives: ARMATERM COLLE POUDRE ARMATERM COLLE POUDRE EG ARMATERM COLLE 3C+ Insulation product: MW (Glass Wool) boards Reaction to fire Class A2-s1, d0 Thickness ≥ 40 mm, density ≤ 65 kg/m³ Base coat: ARMATERM COLLE POUDRE EG Key coat: ARMAFOND Meshes: SSA-1363 F+ R 131 A 101 C+ R 131 A 102 C+ Finishing coat: ZOLGRANIT 	Base coat: 3.2% Key coat: 11.8% Finishing coat: 8.2%	Base coat: 0.0% Key coat: 0.0% Finishing coat: 0.0%	B-s1, d0

⁽¹⁾ Percentage declared by the Manufacturer, relative to the dried weight of the component as delivered.

⁽²⁾ With or without ARMATERM ACCÉLÉRATEUR.



Configuration	Declared organic content ⁽¹⁾	Declared flame retardant content ⁽¹⁾	Class according to EN 13501-1
Supplementary adhesives: ARMATERM COLLE POUDRE ARMATERM COLLE POUDRE EG ARMATERM COLLE 3C+			
 Insulation product: MW (Glass Wool) boards Reaction to fire Class A2-s1, d0 Thickness ≥ 40 mm, density ≤ 65 kg/m³ 	Base coat: 3.2% Key coat:	Base coat: 0.0% Key coat:	40.4.40
 Base coat: ARMATERM COLLE POUDRE EG Key coat: ARMAFOND 	11.8%	0.0%	A2-s1, d0
 Meshes: SSA-1363 F+ R 131 A 101 C+ R 131 A 102 C+ 	Finishing coats: 8.5 to 10.1%	Finishing coats: 17.4 to 18.3%	
 Finishing coats: ARMATERM 101 FX / 201 FX / 202 FX/ 301 FX⁽²⁾ SILEXTRA TALOCHÉ FX⁽²⁾ 			
Supplementary adhesives: ARMATERM COLLE POUDRE ARMATERM COLLE POUDRE EG ARMATERM COLLE 3C+	Base coat:		
 Insulation product: MW (Glass Wool) boards Reaction to fire Class A2-s1, d0 Thickness ≥ 40 mm, density ≤ 65 kg/m³ 	3.2% Key coat: 46.9%	Base coat: 0.0%	
Base coat: ARMATERM COLLE POUDRE EG Key coat: SILENZZO FOND Meshes:	Finishing coats: - SILENZZO TALOCHÉ (5.8%)	Key coat: 0.0%	A2-s1, d0
- SSA-1363 F+ - R 131 A 101 C+ - R 131 A 102 C+	- ARMATERM COLLE POUDRE EG (3.2%) with	Finishing coats: 0.0%	
Finishing coats: SILENZZO TALOCHÉ ARMATERM COLLE POUDRE EG with SILENZZO FOND + SILENZZO LISSE	SILENZZO LISSE (11.3%)		
Configurations with: • Mesh 03-1 C+			No Performance Determined

⁽¹⁾Percentage declared by the Manufacturer, relative to the dried weight of the component as delivered.

Note: a European reference fire scenario has not been laid down for façades. In some Member States, the classification of ETICS according to EN 13501-1 might not be sufficient for the use in façades. An additional assessment of ETICS according to national provisions (e.g., on the basis of a large scale test) might be necessary to comply with Member States regulations, until the existing European classification system has been completed.

⁽²⁾ With or without ARMATERM ACCÉLÉRATEUR.



3.3 Hygiene, health and the environment (BWR 3)

3.3.1 Water absorption – capillarity test

- 3.3.1.1 Water absorption of the base coat
 - After 1 hour: water absorption < 1 kg/m²
 - After 24 hours: water absorption > 0.5 kg/m²
- 3.3.1.2 Water absorption of the rendering system

Rendering system:	Water absorption	on after 24 hours
Base coat + finishing coat indicated below	< 0.5 kg/m²	≥ 0.5 kg/m²
With or without ARMAFOND: - ARMATERM 202 FX ⁽¹⁾ - ARMATERM 201 FX ⁽¹⁾ - ARMATERM 301 FX ⁽¹⁾ - ARMATERM 101 FX ⁽¹⁾	Х	
With or without ARMAFOND: SILEXTRA TALOCHÉ FX ⁽¹⁾	X	
With SILENZZO FOND: SILENZZO TALOCHÉ	X	
With or without ARMAFOND: ZOLGRANIT	X	
ARMATERM COLLE POUDRE EG with SILENZZO FOND + SILENZZO LISSE		Х

⁽¹⁾ With or without ARMATERM ACCÉLÉRATEUR.



3.3.2 Watertightness

3.3.2.1 Hygrothermal behaviour

Heat-rain and heat-cold cycles have been performed on a rig. The ETICS is assessed as resistant to hygrothermal cycles.

3.3.2.2 Freeze-thaw behaviour

Freeze-thaw behaviour of the base coat alone: the ETICS has been assessed as freeze/thaw resistant according to simulation method.

Rendering system with finishing coat "ARMATERM COLLE POUDRE EG with SILENZZO FOND and SILENZZO LISSE": the ETICS has been assessed as freeze/thaw resistant according to simulation method.

Rendering systems with the other finishing coats: water absorptions of the rendering systems are less than 0.5 kg/m² after 24 hours and the ETICS is therefore assessed as freeze/thaw resistant.

3.3.3 Impact resistance

		Use category	
Rendering system: Base coat + finishing coat indicated below	single standard mesh	double standard mesh	reinforced mesh + standard mesh
With or without ARMAFOND: - ARMATERM 202 FX ⁽¹⁾ - ARMATERM 201 FX ⁽¹⁾ - ARMATERM 301 FX ⁽¹⁾ - ARMATERM 101 FX ⁽¹⁾	Category III	Cate	gory l
With or without ARMAFOND: - ARMATERM 202 FX ⁽²⁾ - ARMATERM 201 FX ⁽²⁾ - ARMATERM 301 FX ⁽²⁾ - ARMATERM 101 FX ⁽²⁾	Category II	Cate	gory l
With or without ARMAFOND: SILEXTRA TALOCHÉ FX ⁽³⁾	Category II	Cate	gory I
With SILENZZO FOND: SILENZZO TALOCHÉ	Category III	Category II	Category I
With or without ARMAFOND: ZOLGRANIT	Category II	Cate	gory I
ARMATERM COLLE POUDRE EG with SILENZZO FOND + SILENZZO LISSE	Category II	Cate	gory I

⁽¹⁾ With ARMATERM ACCÉLÉRATEUR.

⁽²⁾ Without ARMATERM ACCÉLÉRATEUR.

⁽³⁾ With or without ARMATERM ACCÉLÉRATEUR.



3.3.4 Water vapour permeability – resistance to water vapour diffusion

Rendering system: Base coat + finishing coat indicated below	Equivalent air thickness s _d (m)
With or without ARMAFOND: - ARMATERM 202 FX ⁽¹⁾ - ARMATERM 201 FX ⁽¹⁾ - ARMATERM 301 FX ⁽¹⁾ - ARMATERM 101 FX ⁽¹⁾	≤ 1.0 (Test result obtained with: ARMATERM 101 FX: 0.7 ARMAFOND + ARMATERM 101 FX: 0.8)
With or without ARMAFOND: SILEXTRA TALOCHÉ FX ⁽¹⁾	≤ 1.0 (Test result obtained with: SILEXTRA TALOCHÉ FX: 0.4 ARMAFOND + SILEXTRA TALOCHÉ FX: 0.5)
With SILENZZO FOND: SILENZZO TALOCHÉ	≤ 1.0 (Test result obtained: 0.2)
With or without ARMAFOND: ZOLGRANIT	≤ 1.0 (Test result obtained: 0.5)
ARMATERM COLLE POUDRE EG with SILENZZO FOND + SILENZZO LISSE	≤ 1.0 (Test result obtained: 0.1)

⁽¹⁾ With or without ARMATERM ACCÉLÉRATEUR.

3.3.5 Release of dangerous substances

The ETICS belong to Category S/W2, according to EOTA Technical Report No 034.

A written declaration was submitted by the Manufacturer.

In addition to the specific clauses relating to dangerous substances contained in this ETA, there may be other requirements applicable to the ETICS falling within its scope (e.g., transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety and accessibility in use (BWR 4)

3.4.1 Bond strength of the base coat onto insulation product

- Initial state: bond strength < 0.08 MPa but cohesive failure into insulation product.
- After hygrothermal cycles / conditioning: bond strength < 0.08 MPa but cohesive failure into insulation product.
- After freeze-thaw cycles: bond strength < 0.08 MPa but cohesive failure into insulation product (see § 3.3.2.2 of this ETA).

3.4.2 Fixing strength (transverse displacement)

Test not required because the ETICS fulfils the following criteria:

E.d < 50,000 N/mm

- E modulus of elasticity of the base coat without mesh (MPa)
- d mean dried thickness of the base coat (mm)



3.4.3 Resistance to wind load

3.4.3.1 Resistance to wind load of mechanically-fixed ETICS using anchors

Anchors	Plate diameter (mm)	≥ 60	
Alichors	Plate stiffness (kN/mm)	≥ 0.4	
Туре		ECOROCK MO	NO (Rockwool)
Insulation	Tensile strength perpendicular to the face	≥	10
product	(kPa)	Mono-density product	
	Thickness (mm)	≥ 50	≥ 120
	Anchors not placed at the panel joints (dry conditions):	Minimal: 444	Minimal: 1023
Maximum load (Pull-through test)	R_{panel} (N)	Average: 475	Average: 1044
	Anchors placed at the panel joints (dry conditions):	Minimal: 362	Minimal: 500
	R _{joint} (N)	Average: 404	Average: 679

	Trade name	termoz SV II ecotwist
Anchors Helix dimensions	Helix dimensions	Diameter: 66 Height: 27
	Туре	ECOROCK MONO (Rockwool)
Insulation	Insulation product Tensile strength perpendicular to the face (kPa) Thickness (mm)	≥ 10
product		Mono-density product
		100
Maximum load	load Anchors not placed at the	Minimal: 687
(Pull-through test) panel joints (dry conditions): R _{panel} (N)	Average: 752	

Anchor termoz SV II ecotwist can only be used as mounted countersunk.



Plate diameter (mm)		≥ 60		
Anchors	Plate stiffness (kN/mm)	≥ 0.4		
	Туре	ECOROCK DUO (Rockwool)		vool)
Insulation	Tensile strength perpendicular to the face	≥ 7.5		
product	(kPa)	Dual density product		
	Thickness (mm)	≥ 50	≥ 80	≥ 120
	Anchors not placed at the panel joints (dry conditions):	Minimal: 339	Minimal: 348	Minimal: 454
Maximum load (Pull-through test)	R _{panel} (N)	Average: 365	Average: 410	Average: 503
	Anchors not placed at the	Minimal: 198	-	Minimal: 368
	panel joints (wet conditions*): R _{panel} (N)	Average: 229	-	Average: 406

^{* 28} days at (70 ± 2) °C / (95 ± 5) % RH + drying period at (23 ± 2) °C / (50 ± 5) % HR until constant weight.

Anchors	Plate diameter (mm)	≥:	90
	Plate stiffness (kN/mm)	≥ 0.4	
	Туре	ECOROCK DUO (Rockwool)	
Insulation	Tensile strength perpendicular to the face (kPa)	≥ 7	7.5
product		Dual density product	
	Thickness (mm)	≥ 80	≥ 120
Maximum load (Pull-through test)	Anchors not placed at the panel joints (dry conditions):	-	Minimal: 511
	R _{panel} (N)	-	Average: 611
	Anchors placed at the panel	Minimal: 362	-
	joints (dry conditions): R _{joint} (N)	Average: 392	-



	Trade name	Ejotherm STR U, STR U 2G + Ejotherm VT 2G	
Anchors	Dimensions	Diameter: Ejotherm STR U, STR U 2G: 60 mm Ejotherm VT 2G: 110 mm	
	Туре	ECOROCK DUO (Rockwool)	
Insulation product	Tensile strength perpendicular to the face (kPa)	≥ 7.5	
		Dual density product	
	Thickness (mm)	≥ 120	
Maximum load (Pull-through test)	Anchors not placed at the	Minimal: 699	
	panel joints (dry conditions): R _{panel} (N)	Average: 838	

Anchors Ejotherm STR U or Ejotherm STR U 2G, associated with Ejotherm VT 2G can only be used as mounted countersunk.

Anchors	Trade name	termoz SV II ecotwist	
	Helix dimensions	Diameter: 66 Height: 27	
	Туре	ECOROCK DUO (Rockwool)	
Insulation product Tensile strength perpendicular to the f (kPa) Thickness (mm)	perpendicular to the face	≥ 7.5	
		Dual-density product	
	Thickness (mm)	100	
Maximum load (Pull-through test) Anchors not placed at the panel joints (dry conditions): Rpanel (N)	-	Minimal: 357	
		Average: 413	

Anchor termoz SV II ecotwist can only be used as mounted countersunk.



Anchors	Plate diameter (mm)	2	60
Anchors	Plate stiffness (kN/mm)	≥ 0.4	
	Туре	ISOVER TF 36 (Saint-Gobain ISOVER)	
Insulation	Tensile strength	≥	10
product	perpendicular to the face (kPa)	Mono-den	sity product
	Thickness (mm)	≥ 50	≥ 120
	Anchors not placed at the panel joints (dry conditions): R_{panel} (N)	Minimal: 292	Minimal: 414
		Average: 342	Average: 432
	Anchors placed at the panel	Minimal: 238	Minimal: 332
Maximum load	joints (dry conditions): R _{joint} (N)	Average: 281	Average: 398
(Pull-through test)	Anchors not placed at the panel joints (wet	Minimal: 243	Minimal: 355
	conditions*): R _{panel} (N)	Average: 286	Average: 375
	Anchors placed at the panel	Minimal: 177	Minimal: 263
	joints (wet conditions*): R _{joint} (N)	Average: 215	Average: 301

^{* 28} days at (70 ± 2) °C / (95 ± 5) % RH + drying period at (23 ± 2) °C / (50 ± 5) % HR until constant weight.

Anchors	Trade name	termoz SV II ecotwist	
	Helix dimensions	Diameter: 66 Height: 27	
	Туре	ISOVER TF 36 (Saint-Gobain ISOVER)	
product (Tensile strength perpendicular to the face (kPa)	≥ 10	
		Mono-density product	
	Thickness (mm)	100	
/Bull through pa	Anchors not placed at the	Minimal: 257	
	panel joints (dry conditions): R _{panel} (N)	Average: 299	

Anchor termoz SV II ecotwist can only be used as mounted countersunk.



Anchors	Plate diameter (mm)	≥ (60
	Plate stiffness (kN/mm)	≥ 0.4	
	Туре	FKD MAX C2 (Knauf Insulation)	
Insulation	Tensile strength	≥ 7	7.5
product	perpendicular to the face (kPa)	Mono-dens	ity product
	Thickness (mm)	≥ 80	≥ 140
	Anchors not placed at the panel joints (dry conditions): R_{panel} (N)	Minimal: 600	Minimal: 726
		Average: 653	Average: 833
	Anchors placed at the panel joints (dry conditions):	Minimal: 462	Minimal: 519
Maximum load (Pull-through	R_{joint} (N)	Average: 495	Average: 570
test)	Anchors not placed at the	Minimal: 372	Minimal: 526
R _{panel} (N) Anchors	panel joints (wet conditions*): R _{panel} (N)	Average: 400	Average: 615
	Anchors placed at the panel	Minimal: 297	Minimal: 369
	joints (wet conditions*): R _{joint} (N)	Average: 319	Average: 398

^{* 28} days at (70 ± 2) °C / (95 ± 5) % RH + drying period at (23 ± 2) °C / (50 ± 5) % HR until constant weight.

Anchors Dimensions	Trade name	Ejotherm STR U, STR U 2G + Ejotherm VT 90	
	Dimensions	Diameter: Ejotherm STR U, STR U 2G: 60 mm Ejotherm VT 90: 90 mm	
	Туре	FKD MAX C2 (F	Knauf Insulation)
Insulation product	Tensile strength perpendicular to the face (kPa)	≥ 7.5	
		Mono density product	
	Thickness (mm)	≥ 80	≥ 140
Maximum panel joints Rpanel (N) load (Pull-through	Anchors not placed at the panel joints (dry conditions):	Minimal: 766	Minimal: 949
		Average: 826	Average: 1010
	Anchors placed at the panel	Minimal: 647	Minimal: 702
		Average: 692	Average: 727



,	Trade name	termoz SV II ecotwist	
Anchors	Helix dimensions	Diameter: 66 Height: 27	
	Туре	FKD MAX C2 (Knauf Insulation)	
Insulation product Tensile strength perpendicular to the face (kPa) Thickness (mm)	perpendicular to the face	≥ 7.5	
		Mono-density product	
	100		
Maximum load	load Anchors not placed at the	Minimal: 403	
(Pull-through test)	panel joints (dry conditions): R _{panel} (N)	Average: 509	

Anchor termoz SV II ecotwist can only be used as mounted countersunk.

Anchors	Plate diameter (mm)	≥ 60	
Anchors	Plate stiffness (kN/mm)	≥ 0.6	
	Туре	ISOCOMPACT / ISOCOMPACT 34 (Saint-Gobain ISOVER)	
Insulation	Tensile strength	2	: 7.5
product	perpendicular to the face (kPa)	Mono-de	nsity product
	Thickness (mm)	≥ 60	≥ 120
Maximum load (Pull-through test)	Anchors not placed at the panel joints (dry conditions): Rpanel (N)	Minimal: 556	Minimal: 621
		Average: 587	Average: 665
	Anchors placed at the panel	Minimal: 364	Minimal: 381
	joints (dry conditions): R _{joint} (N)	Average: 394	Average: 403
	Anchors not placed at the panel joints (wet	Minimal: 441	-
Maximum load (Pull-through test)	conditions*): R _{panel} (N)	Average: 481	-
	Anchors placed at the panel	-	Minimal: 399
	joints (wet conditions*): R _{joint} (N)	-	Average: 432

^{* 28} days at (70 ± 2) °C / (95 ± 5) % RH + drying period at (23 ± 2) °C / (50 ± 5) % HR until constant weight.

Anchors which can be used are described in Annex 2 of this ETA.

The design wind load resistance of the ETICS fixed with anchors is determined as follows:

$$R_{\rm d} = \frac{R_{\rm panel}.\,n_{\rm panel} + R_{\rm joint}.\,n_{\rm joint}}{\gamma}$$

 $n_{
m panel}$ number of anchors not placed at the panel joints, per m² $n_{
m joint}$ number of anchors placed at the panel joints, per m² national safety factor

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3.4.4 Width of crack - Render Strip Tensile Test

No performance was determined for the ETICS.

3.5 Protection against noise (BWR 5)

No performance was determined for the ETICS.

3.6 Energy economy and heat retention (BWR 6)

Thermal resistance and thermal transmittance are defined in clause 5.1.6 of the ETAG 004.

3.7 Sustainable use of natural resources (BWR 7)

No performance was determined for the ETICS.

3.8 Aspects of durability and serviceability

Bond strength after ageing:

Rendering system: Base coat + finishing coat indicated below	Bond strength (MPa)
With or without ARMAFOND: - ARMATERM 202 FX ⁽¹⁾ - ARMATERM 201 FX ⁽¹⁾ - ARMATERM 301 FX ⁽¹⁾ - ARMATERM 101 FX ⁽¹⁾	
With or without ARMAFOND: SILEXTRA TALOCHÉ FX ⁽¹⁾	
With SILENZZO FOND: SILENZZO TALOCHÉ	≥ 0.08 (tests on EPS)
With or without ARMAFOND: ZOLGRANIT	
ARMATERM COLLE POUDRE EG with SILENZZO FOND + SILENZZO LISSE	

⁽¹⁾ With or without ARMATERM ACCÉLÉRATEUR.

Bond strength after freeze/thaw cycles:

Rendering system: Base coat + finishing coat indicated below	Bond strength (MPa)
ARMATERM COLLE POUDRE EG with SILENZZO FOND + SILENZZO LISSE	< 0.08 MPa but cohesive failure into insulation product



4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to Decision 97/556/EC (Decision of the Commission of 14 July 1997, L 229 of 20.8.1997, p. 15), as amended by Decision 2001/596/EC (Decision of the Commission of 8 January 2001, L 209 of 2.8.2001, p. 33)², the systems of AVCP given in the following table apply:

Product	Intended use	Levels or classes (Reaction to fire)	System
	in external walls subject to	A1 ⁽¹⁾ , A2 ⁽¹⁾ , B ⁽¹⁾ or C ⁽¹⁾	1
External Thermal Insulation Composite Systems with rendering	fire regulation	- A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ - D, E, F - (A1 to E) ⁽³⁾	2+
	in external walls not subject to fire regulation	any	2+

⁽¹⁾ Products/materials for which as clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limiting of organic material).

The systems of AVCP are described in Annex V of Regulation (EU) No 305/2011, as amended by Delegated Regulation (EU) No 568/2014.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at the CSTB.

The control plan is given in Annex 4. As the control plan contains confidential information, Annex 4 is not included in the published parts of this ETA.

Issued in Marne-la-Vallée on 23/10/2020 by Christine GILLIOT

Director of Department Floors and Coverings

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⁽²⁾ Products/materials not covered by footnote 1.

⁽³⁾ Products/materials that do not require to be tested for reaction to fire (e.g. Products/materials of Classes A1 according to Commission Decision 96/603/EC).

² Decisions are published in the *Official Journal of the European Union (OJEU)*, see www.new.eur-lex.europa.eu/oj/direct-access.html.



Factory-prefabricated, uncoated boards made of mineral wool **ECOROCK MONO** (MW) according to EN 13162+A1 and having characteristics described in the following table. Mass per unit area (kg/m 2) depends on both thickness of the board and density of mineral wool.

Reaction to fire / EN 13501-1		Class A1	
Thermal resistance / EN 13162		Defined in the CE marking	
Dimensional tolerances	Thickness / EN 823	T5 [-1 % or -1 mm / +3 mm]	
Dimensional stability	Under specified temperature and humidity / EN 1604: 48 h at 70°C and 90% RH	DS(70,90) [≤ 1%]	
Water absorption (partial immersion) / EN 1609 – method A		WS [≤ 1.0 kg/m²]	
Longterm water absorption (partial immersion) / EN 1609		WL(P) [≤ 3.0 kg/m²]	
Water vapour diffusion resistance factor (μ) / EN 12086		MU1	
Tensile strength perpendicular to the faces in dry conditions / EN 1607		TR 10 [≥ 10 kPa]	
Dynamic stiffness / EN 29052-1		No performance determined	
Air flow resistance / EN 29053		No performance determined	
Compressive strength / EN 826		CS(10)30	

ETICS ARMATERM POUDRE EG Laine Minérale	ANNEY 4 (4/5)
Insulation products for mechanically-fixed ETICS with anchors	ANNEX 1 (1/5) of ETA-20/0252-version 1



Factory-prefabricated, uncoated boards made of mineral wool **ECOROCK DUO** (MW) according to EN 13162+A1 and having characteristics described in the following table. Mass per unit area (kg/m²) depends on both thickness of the board and density of mineral wool.

Reaction to fire / EN 13501-1		Class A1	
Thermal resistance / EN 13162		Defined in the CE marking	
Dimensional tolerances	Thickness / EN 823	T5 [-1 % or -1 mm / +3 mm]	
Dimensional stability	Under specified temperature and humidity / EN 1604: 48 h at 70°C and 90% RH	DS(70,90) [≤ 1%]	
Water absorption	on (partial immersion) / EN 1609 – method A	WS [≤ 1.0 kg/m²]	
Longterm water absorption (partial immersion) / EN 1609		WL(P) [≤ 3.0 kg/m²]	
Water vapour diffusion resistance factor (μ) / EN 12086		MU1	
Tensile strength perpendicular to the faces in dry conditions / EN 1607		TR 7.5 [≥ 7.5 kPa]	
Dynamic stiffness / EN 29052-1		No performance determined	
Air flow resistance / EN 29053		No performance determined	
Compressive strength / EN 826		CS(10)15	

ETICS ARMATERM POUDRE EG Laine Minérale
Insulation products for mechanically-fixed ETICS with anchors

ANNEX 1 (2/5) of ETA-20/0252-version 1



Factory-prefabricated, uncoated boards made of mineral wool **ISOVER TF 36** (MW) according to EN 13162+A1 and having characteristics described in the following table. Mass per unit area (kg/m²) depends on both thickness of the board and density of mineral wool.

Reaction to fire / EN 13501-1		Class A1	
Thermal resistance / EN 13162		Defined in the CE marking	
Dimensional tolerances	Thickness / EN 823	T5 [-1% or -1 mm / +3 mm]	
Dimensional stability	Under specified temperature and humidity / EN 1604: 48 h at 70°C and 90% RH	DS(70,90) [≤ 1%]	
Water absorption	on (partial immersion) / EN 1609 – method A	WS [≤ 1.0 kg/m²]	
Longterm water absorption (partial immersion) / EN 1609		WL(P) [≤ 3.0 kg/m²]	
Water vapour diffusion resistance factor (μ) / EN 12086		MU1	
Tensile strength perpendicular to the faces in dry conditions / EN 1607		TR 10 [≥ 10 kPa]	
Dynamic stiffness / EN 29052-1		No performance determined	
Air flow resistance / EN 29053		AFr 43 [43 kPa.s/m²]	
Compressive strength / EN 826		CS(10/Y)30 [≥ 30 kPa]	

ETICS ARMATERM POUDRE EG Laine Minérale	ANNEY 4 (2/5)
Insulation products for mechanically-fixed ETICS with anchors	ANNEX 1 (3/5) of ETA-20/0252-version 1



Factory-prefabricated, coated boards made of mineral wool **FKD-MAX C2** (MW) according to EN 13162+A1 and having characteristics described in the following table. Mass per unit area (kg/m²) depends on both thickness of the board and density of mineral wool.

Reaction to fire / EN 13501-1		Class A1	
Thermal resistance / EN 13162		Defined in the CE marking	
Dimensional tolerances	Thickness / EN 823	T5 [-1% or -1 mm / +3 mm]	
Dimensional stability	Under specified temperature and humidity / EN 1604: 48 h at 70°C and 90% RH	DS(70,90) [≤ 1%]	
Water absorption	on (partial immersion) / EN 1609 – method A	WS [≤ 1.0 kg/m²]	
Longterm water absorption (partial immersion) / EN 1609		WL(P) [≤ 3.0 kg/m²]	
Water vapour diffusion resistance factor (μ) / EN 12086		MU1	
Tensile strength perpendicular to the faces in dry conditions / EN 1607		TR 7.5 [≥ 7.5 kPa]	
Dynamic stiffness / EN 29052-1		No performance determined	
Air flow resistance / EN 29053		No performance determined	
Compressive strength / EN 826		CS(10)20 [≥ 20 kPa]	

ETICS ARMATERM POUDRE EG Laine Minérale	ANNEV 4 (4/E)
Insulation products for mechanically-fixed ETICS with anchors	ANNEX 1 (4/5) of ETA-20/0252-version 1



Factory-prefabricated, uncoated boards made of mineral wool **ISOCOMPACT** / **ISOCOMPACT 34** (MW) according to EN 13162+A1 and having characteristics described in the following table. Mass per unit area (kg/m^2) depends on both thickness of the board and density of mineral wool.

Reaction to fire / EN 13501-1		Class A2-s1, d0	
Thermal resistance / EN 13162		Defined in the CE marking	
Dimensional tolerances	Thickness / EN 823	T5 [-1% or -1 mm / +3 mm]	
Dimensional stability	Under specified temperature and humidity / EN 1604: 48 h at 70°C and 90% RH	DS(70,90) [≤ 1%]	
Water absorption	on (partial immersion) / EN 1609 – method A	WS [≤ 1.0 kg/m²]	
Longterm water absorption (partial immersion) / EN 1609		WL(P) [≤ 3.0 kg/m²]	
Water vapour diffusion resistance factor (μ) / EN 12086		MU1	
Tensile strength perpendicular to the faces in dry conditions / EN 1607		TR 7.5 [≥ 7.5 kPa]	
Dynamic stiffness / EN 29052-1		No performance determined	
Air flow resistance / EN 29053		AFr 5 [5 kPa.s/m²]	
Compressive strength / EN 826		CS(10)20 [≥ 20 kPa]	

ETICS ARMATERM POUDRE EG Laine Minérale	
Insulation products for mechanically-fixed ETICS with	ANNEX 1 (5/5) of ETA-20/0252-version 1
anchors	



Anchors or powder actuated fastener with ETA according to European Technical Approval Guideline No 014 (hereinafter ETAG 014) or to European Assessment Document (EAD) 330196-ED-0604 (hereinafter EAD "anchors") and 330965-ED-0601 (for the fastener). The anchors are composed of a plastic expansion sleeve with a plate having diameter of 60 mm or a helix (spiral), and a plastic or metallic nail or screw. The powder actuated fastener is composed of a plastic expansion sleeve with a plate having diameter of 60 mm and a metallic fastener. Use categories and characteristic resistances in the substrate are given in each anchor / fastener's ETA. Validity of the anchor / fastener's ETA shall be checked before using the anchor / the fastener.

Trade name	ETA reference	Mounting ⁽¹⁾	Plate stiffness (kN/mm)
Fischer TERMOZ CN 8	ETA-09/0394	а	
Fischer TERMOZ PN 8	ETA-09/0171	а	
Hilti XI-FV (fastener)	ETA-17/0304	а	≥ 0.4
Koelner KI-10, KI-10M, KI-10PA	ETA-07/0291	а	
Koelner KI-10 N, KI-10 NS	ETA-07/0221	а	
Ejot SDF-S plus UB + Plate element TE	ETA-04/0064	а	
Ejot H1 eco	ETA-11/0192	а	
ejotherm H2 eco	ETA-15/0740	а	
Ejot H3	ETA-14/0130	а	
Ejotherm STR U, STR U 2G	ETA-04/0023	a, b	
Koelner TFIX-8M	ETA-07/0336	а	
Rawlplug Facade Insulation Fixing R-TFIX-8M	ETA-17/0592	а	≥ 0.6
Koelner TFIX-8S	ETA-11/0144	а	
RAWLPLUG Insulation System R-TFIX-8S	ETA-17/0161	a, b	
Koelner TFIX-8ST	ETA-11/0144	b	
Spit ISO N	ETA-13/0994	а	
Spit ISO S	ETA-13/0560	a, b	
termoz SV II ecotwist	ETA-12/0208	b	_

⁽¹⁾ a: surface mounting; b: countersunk mounting.

These characteristics, the use categories and the characteristic resistances in the substrate shall be taken from the corresponding anchor's ETA.

ETICS ARMATERM POUDRE EG Laine Minérale	ANNEYO
Anchors for insulation product	ANNEX 2 of ETA-20/0252-version 1



Glass fibre meshes:

- standard meshes: with mesh size between 3 and 6 mm;
- reinforced mesh: implemented in addition to the standard mesh, to improve the impact resistance.

Trade name	Mass per unit area (g/m²)	Residual strength after ageing (N/mm)		Relative residual strength after ageing (%) ⁽¹⁾		
		Warp	Weft	Warp	Weft	
Standard meshes						
SSA-1363 F+	167	≥ 20	≥ 20	≥ 50	≥ 50	
R 131 A 101 C+	167	≥ 20	≥ 20	≥ 50	≥ 50	
R 131 A 102 C+	161	≥ 20	≥ 20	≥ 50	≥ 50	
03-1C+	160	≥ 20	≥ 20	≥ 50	≥ 50	
Reinforced mesh						
R 585 A 101	696	≥ 20	≥ 20	≥ 40	≥ 40	

⁽¹⁾ Percentage of the strength in the as-delivered state.

ETICS ARMATERM POUDRE EG Laine Minérale	ANNEX 3
Glass fibre meshes	of ETA-20/0252-version 1